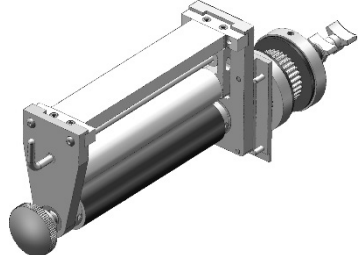
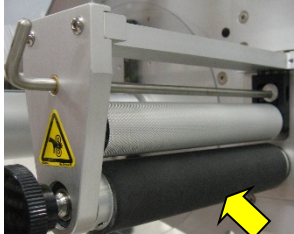
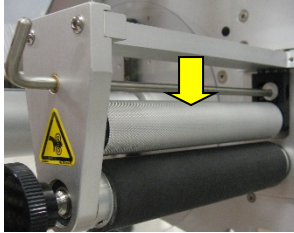
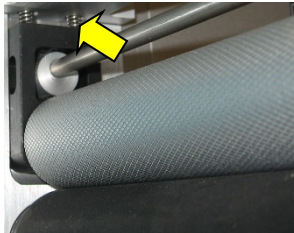
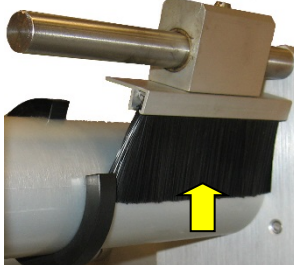


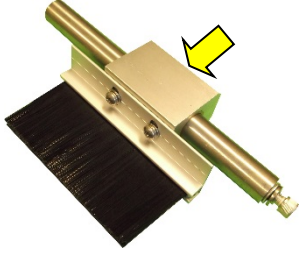
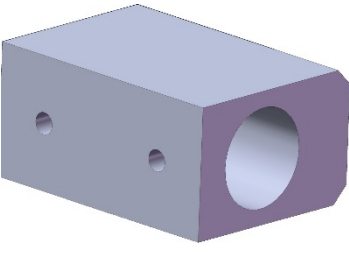
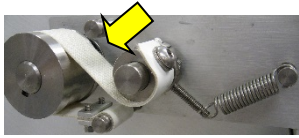
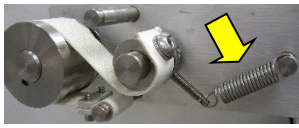
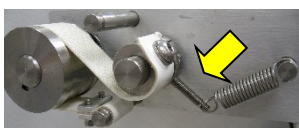
3115TS/CE SPARE PARTS CATALOG

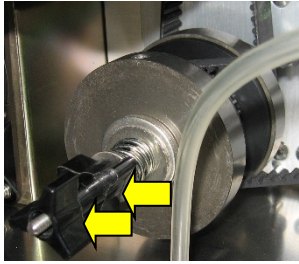
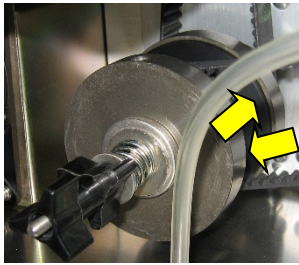
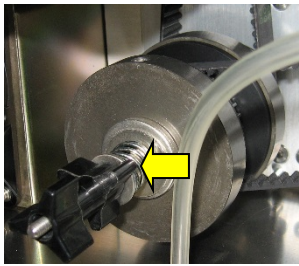
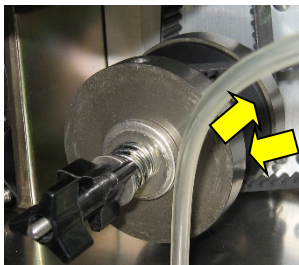
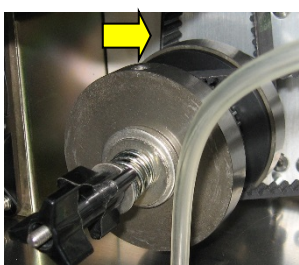
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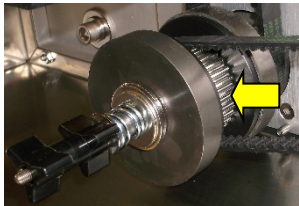
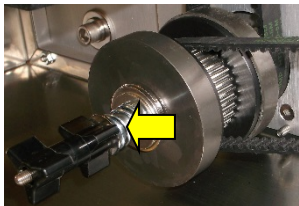
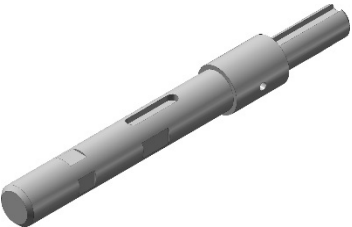
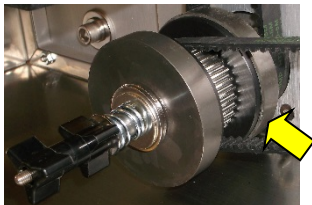
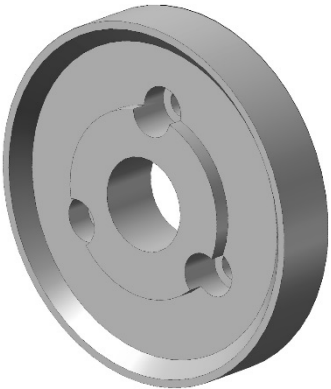
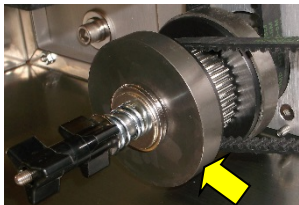
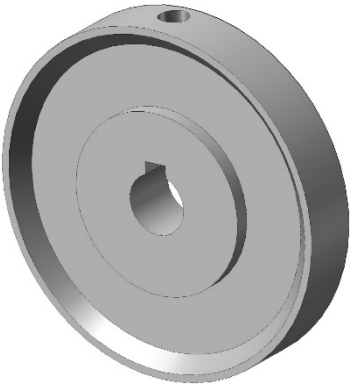


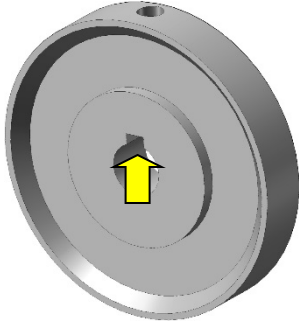
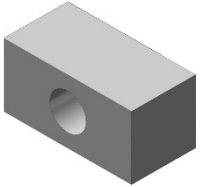
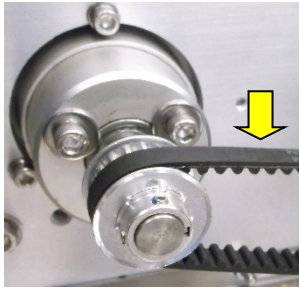
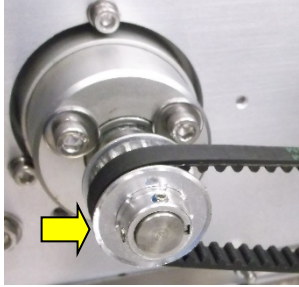
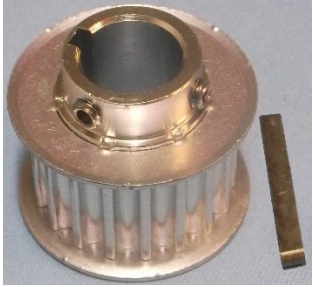
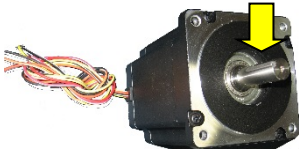
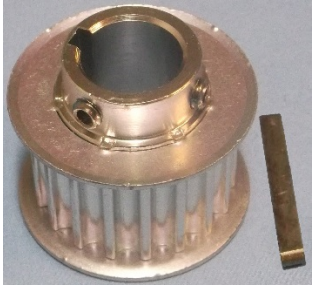
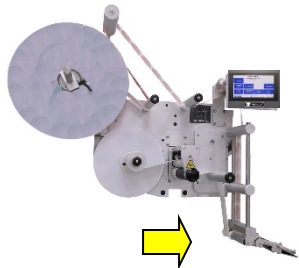
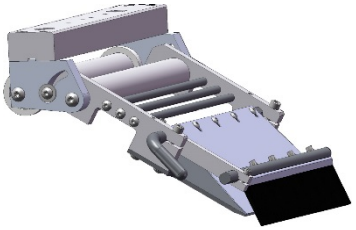
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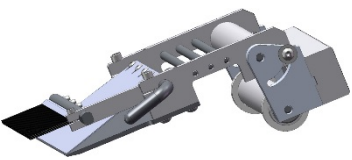
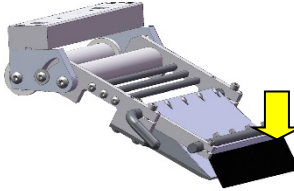
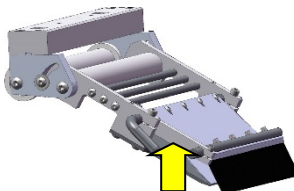
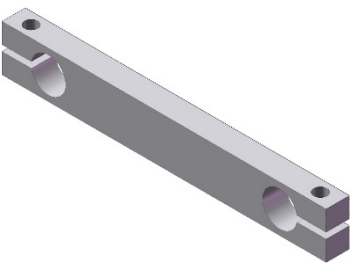
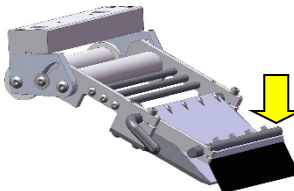
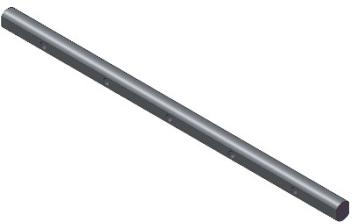
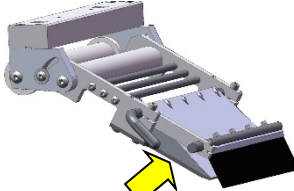
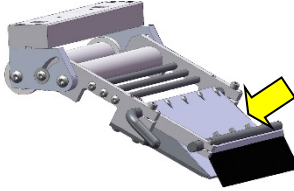
3115TS/CE SPARE PARTS WEAR ITEMS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
1	3306170	ASY MAIN DRIVE 7"	1		
2	3301177SP	ASY ROLLER DRIVE 7" W/SET SCREWS	1		
3	3301440SP	ASY PINCH ROLL MAIN DRIVE 7"	1		
4	7707428SP	SPRING COMPRESSION NIP ROLLER .240X1.00X39.98 #IN	4		
5	3301130SP	WEB TENSION BRUSH 4" ASSEMBLY	1		

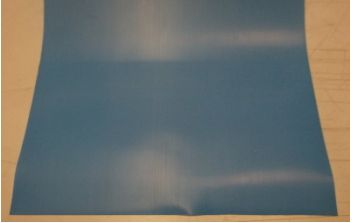
3115TS/CE SPARE PARTS WEAR ITEMS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
6	3301135SP	WEB TENSION BRUSH 4" W/BRACKET	1		
7	3301137	WEB TENSION BRUSH 4"	1		
8	3301131	WEB TENSION BLOCK	1		
9	3306185SP	ASY BRAKE BAND	1		
10	7703611	BRAKE SPRING	1		
11	T916110	ANCHOR SPRING 1/4-20 X 1.375	1		

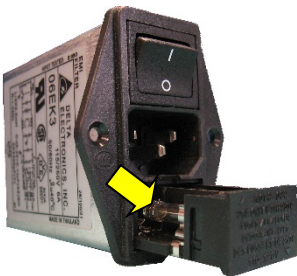
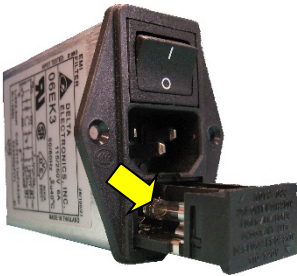
3115TS/CE SPARE PARTS WEAR ITEMS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
12	7703040	KNOB REWIND ADJUSTMENT	2		
13	3306172	DISK SLIP CLUTCH	2		
14	7707469	SPRING CMP .660X1.00X40.1 #IN	1		
15	7701532SP	O-RING SLIP CLUTCH 1.500X 1.750X0.125 BUNA	2		
16	7702159SP	MAIN DRIVE GEARBELT HTD 350-5M-15	1		

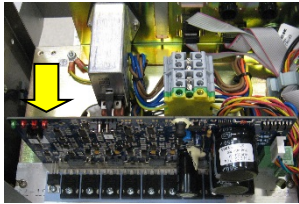
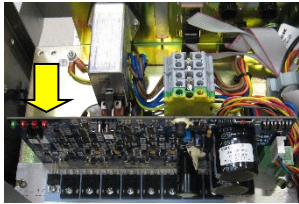
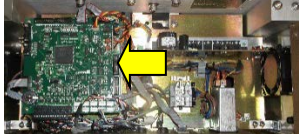
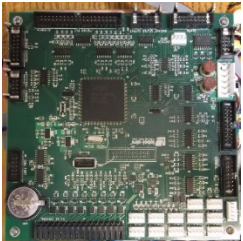
3115TS/CE SPARE PARTS WEAR ITEMS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
17	7210200	ASY PULLEY MAIN DRIVE WITH BEARING	1		
18	3306177SP	ASY SHAFT DRIVE ROLLER WITH RACE	1		
19	3306179	SPACER SLP/CLUTCH	1		
20	3306173	SPACER SLP/CL PRESSURE	1		

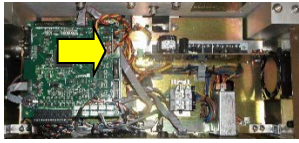
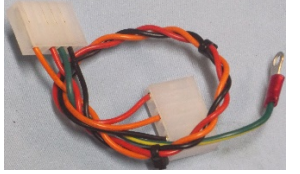
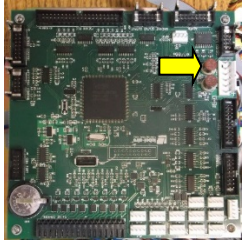
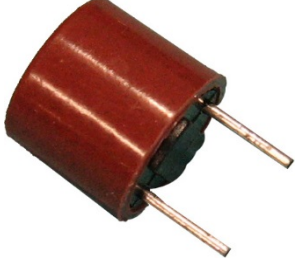
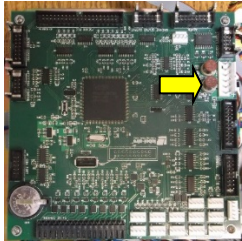
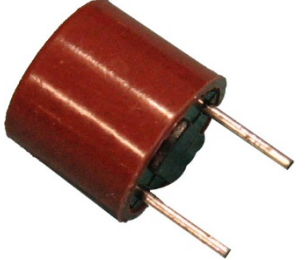
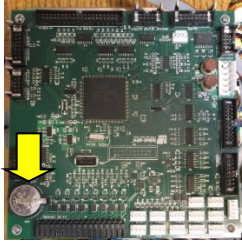
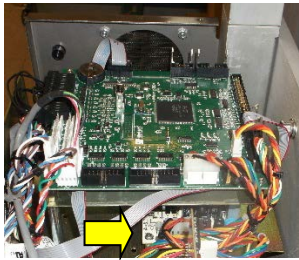
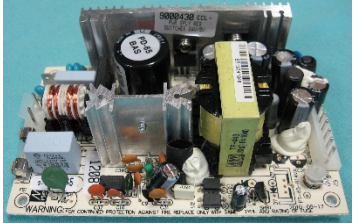
3115TS/CE SPARE PARTS WEAR ITEMS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
21	3303019	KEY	1		
22	7702847SP	REWIND GEARBELT HTD 500-5M-09	1		
23	3301009SP 7000481	REWIND PULLEY W/ SET SCREWS KEY	1		
24	3301009SP 7000481	MAIN DRIVE PULLEY W/SET SCREWS KEY	1		
25	3303496	ASY P/B MTG 7"RH	1		

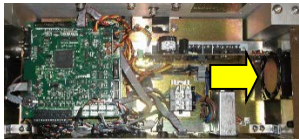
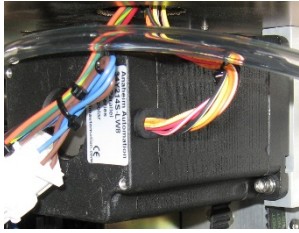
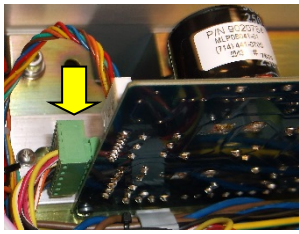
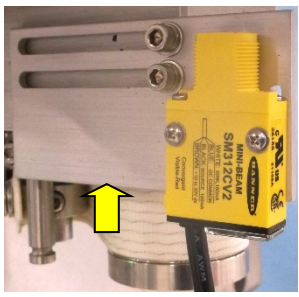
3115TS/CE SPARE PARTS WEAR ITEMS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
26	3303083	ASY P/B MTG 7"LH	1		
27	3301080SP	PEELER PLATE BRUSH 7"	1		
28	3301079	BRACKET BRUSH MTG P/B 4"/7"	1		
29	3301075	SHAFT MTG BRUSH 7" P/B	1		
30	3301074SP	ASY PEELER PLT W/TAPE 7" SS 31X5	1		
31	3301076SP	ASY PLATE SPRING 7" W/TAPE	1		

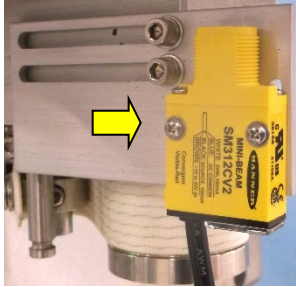
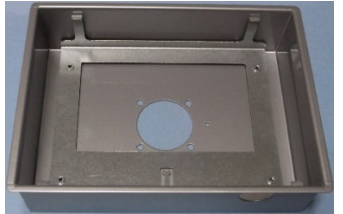
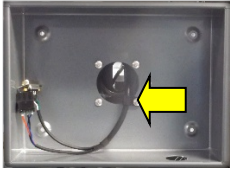
3115TS/CE SPARE PARTS WEAR ITEMS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
32	7702883SP	P/B TAPE 8"WD .005"THK UHMW FILM	in		

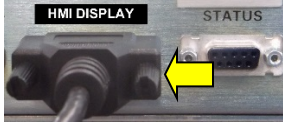
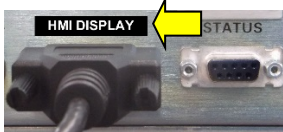
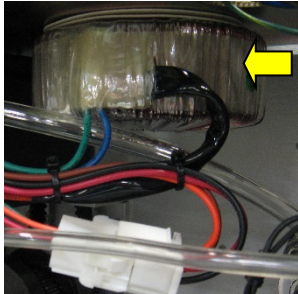
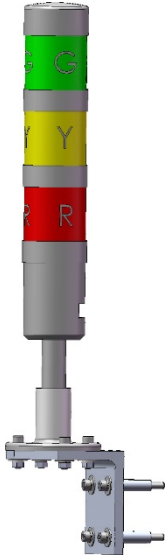
3115TS/CE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
33	9051203	POWER CABLE	1		
34	7600010	POWER CABLE (CE MACHINES ONLY)	1		
35	9031285SP	CNCTR PWR IEC 6A FLTR 2 FUSE (FUSES NOT INCLUDED)	1		
36	9022421SP	FUSE 5A 120V 5X20MM TYPE T SLOBLO	2		
37	9022423SP	FUSE 3.15A 250V 5X20MM T SB (CE MACHINES ONLY)	2		

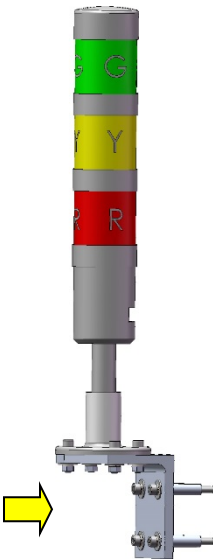
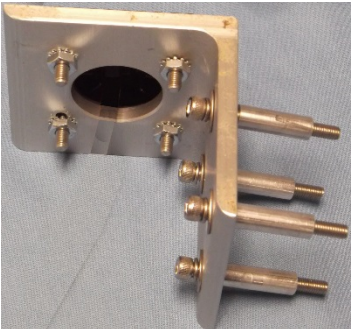
3115TS/CE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
38	DN0021011	DECAL 120V AC ONLY	1		
39	DN0021012	DECAL 220V AC ONLY	1		
40	9020754SP	DRVR MTR STEPPER 6A A/A	1		
41	7703161	DRVR MTR STEPPER 6A MDX (CE MACHINES ONLY)	1		
42	0050000	ASY PROCESSOR LPC BD 31XXTS	1		

3115TS/CE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
43	0031018	ASY/WRNG CBL DC PWR PROC	1		
44	9022497	FUSE 5V 1A CONTROLLER BOARD LOCATION: F1	1		
45	9022495	FUSE 24V 2A CONTROLLER BOARD LOCATION: F2	1		
46	9000109	BATTERY CR2032 3.0V	1		
47	9000430AP	PWR SPLY REG SWITCHER 24V/5V	1		

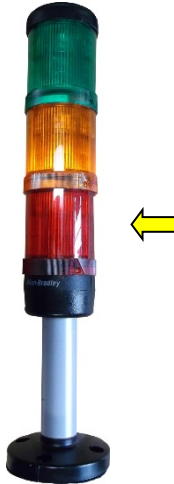
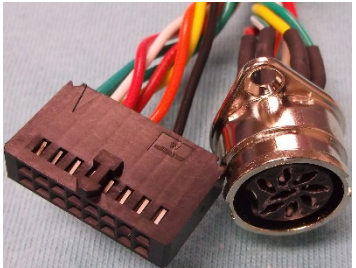
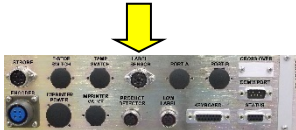
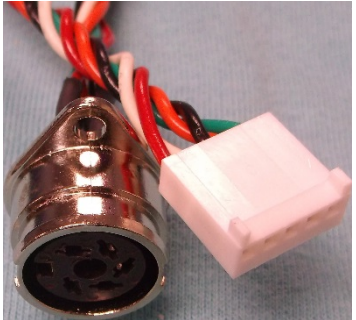
3115TS/CE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
48	7701133SP	FAN 115V 22 CFM	2		
49	7702427SP	MTR STEP NEMA 34 FRAME 2 STACK	1		
50	9051904	TERMNL BLOCK 6 POS PHOENIX	1		
51	7600005802AP	PRODUCT SENSOR	1		
52	3305011SP	ASY LOW LABEL WITH BRACKET & SCREWS	1		

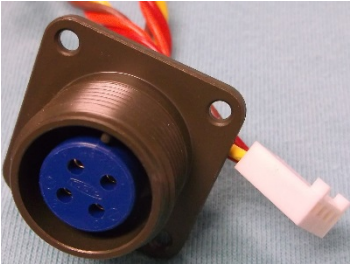
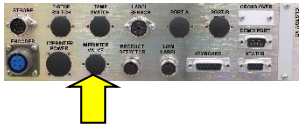
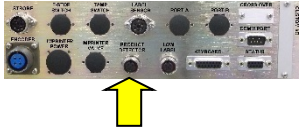
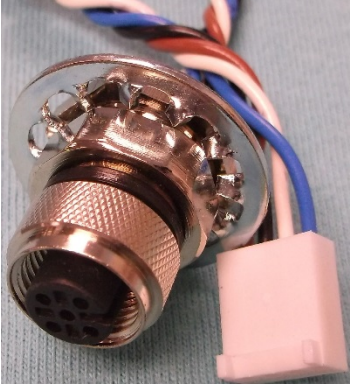
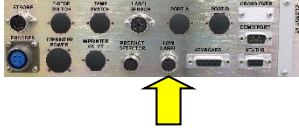
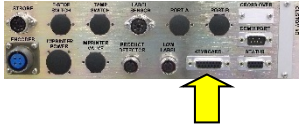
3115TS/CE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
53	0015608	ASY LOW LABEL	1		
54	3301387SP	ASY/WRNG STANDARD LBL SNSR	1		
55	3305315	ASY/WRNG COUPON LBL SNSR	1		
56	0050014	ASY TOUCH SCREEN	1		
57	E024.00.000	TOUCH SCREEN BOX WITH BRACKET	1		
58	9020029	CABLE CLAMP	1		

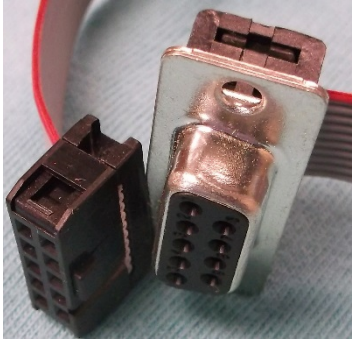
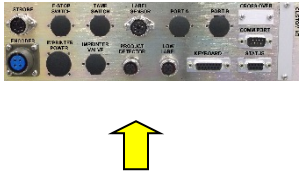
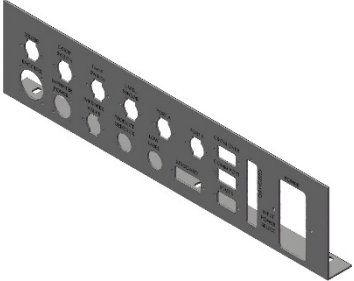
3115TS/CE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
59	0031754	EXTERNAL DISPLAY WIRE HARNESS	1		
60	DN0021203	DECAL HMI DISPLAY	1		
61	9001214	TOROID XFMR 115/230 - 100V 250VA (CE MACHINES ONLY)	1		
62	3303628	ASY LED STACK LIGHT WITH MOUNTING	1		

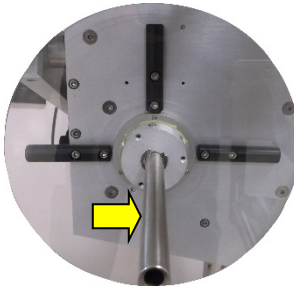
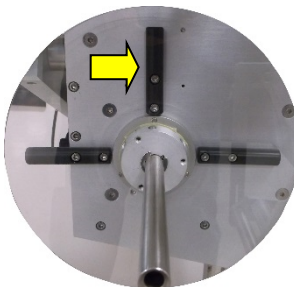
3115TS/CE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
63	V594901	BRACKET	1		
	7100075	SCREW SHC #10-32X0.750	4		
	7100085	SCREW SHC #10-32X1.750	4		
	7102940	NUT HEX LOCK	4		
	7410400	WASHER SPLIT LOCK #10	8		
	7434600	WASHER FLAT #10	8		
	7701464	STANDOFF	4		
64	0031664	ASY LED STACK LIGHT	1		
65	0031666	ASY LED STACK LIGHT WITH AUDIBLE ALARM	1		

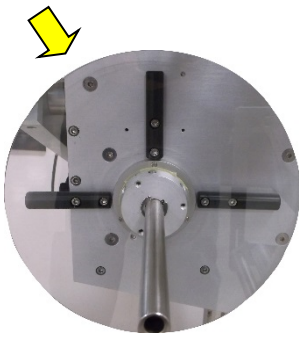
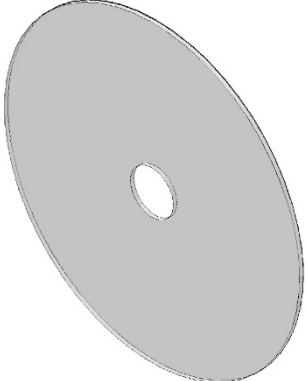
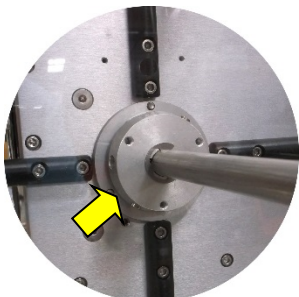
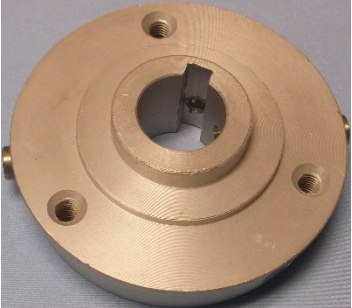
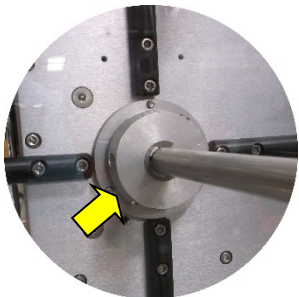
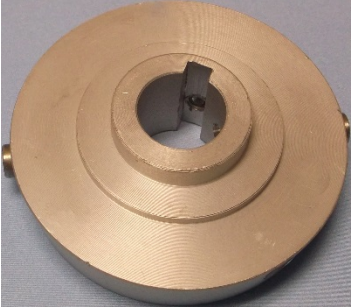
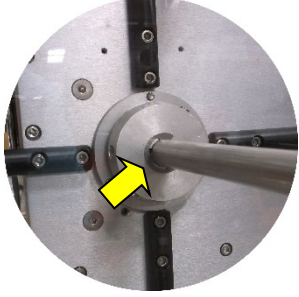
3115TS/CE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
66	7701356	LGT STK 50MM REPLACEMENT LAMP (FOR NON-LED STACK LIGHT)	3		
67	7701353	LGT STK 50MM GRN MOD STDY (FOR NON-LED STACK LIGHT)	1		
68	7701355	LGT STK 50MM AMBER MOD STDY (FOR NON-LED STACK LIGHT)	1		

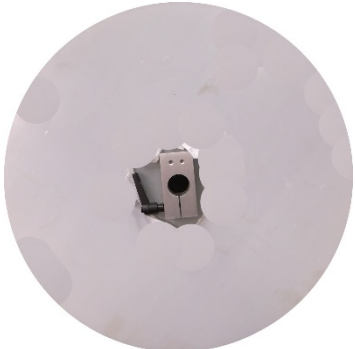
3115TS/CE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
69	7701354	LGT STK 50MM RED MOD STDY (FOR NON-LED STACK LIGHT)	1		
70	9016169	AUDIBLE ALARM (FOR NON-LED STACK LIGHT)	1		
71	0031021	ASY/WRNG CBL STROBE OUT	1		
72	0031017	ASY/WRNG CBL LABEL DET	1		

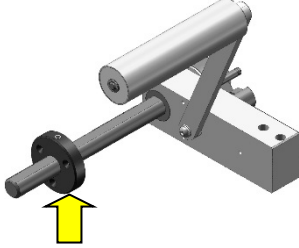
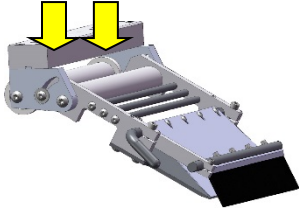
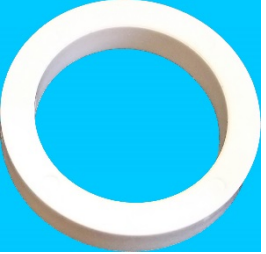
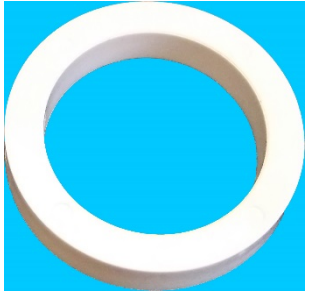
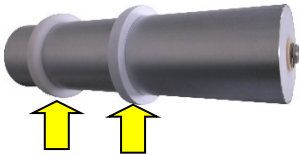
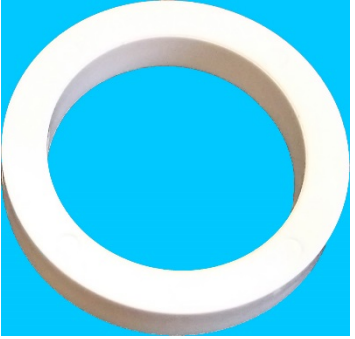
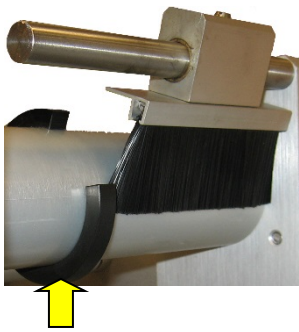
3115TS/CE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
73	0031015	ASY/WRNG CBL ENCDR	1		
74	0030875SP	ASY/WRNG IMPRNT VLV INTL	1		
75	0031016	ASY/WRNG CBL PROD DET	1		
76	0031029	ASY/WRNG CBL LOW LABEL	1		
77	0031753	INTERNAL DISPLAY WIRE HARNESS	1		

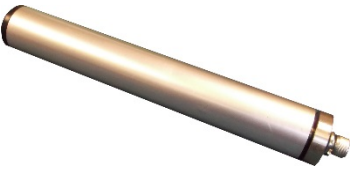
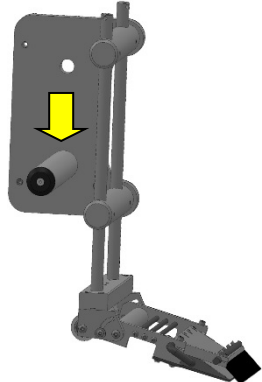
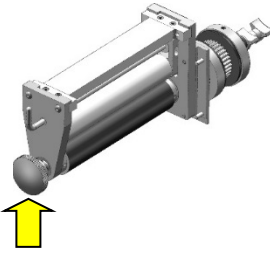
3115TS/CE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
78	0031023	ASY/WRNG CBL CNTRL/STATUS	1		
79	3301410	PANEL I/O ELECT MDL V-2	1		

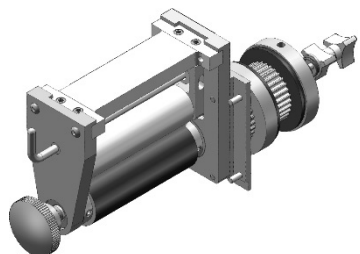
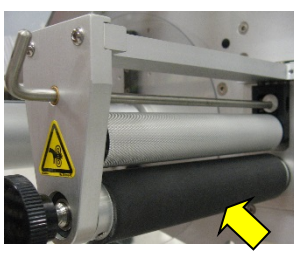
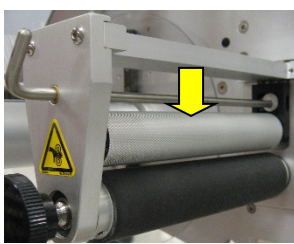
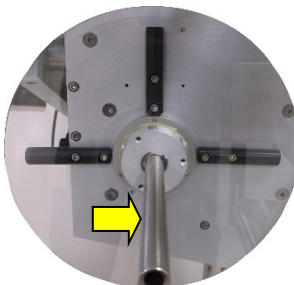
3115TS/CE SPARE PARTS MECHANICAL PARTS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
80	3302072SP	ASY MANDREL REWIND 7"	1		
81	7706471	PIN QUICK RELEASE BALL LOCK	1		
82	7700473	COLLAR SPLIT 2 PC 0.375 ID SS	1		
83	P307700	ASY RWD SHAFT WITH RACE 7"	1		
84	3309056	RAIL RWD DISC SUPPORT	4		

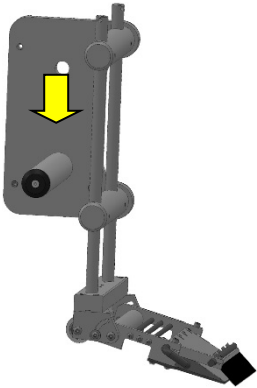
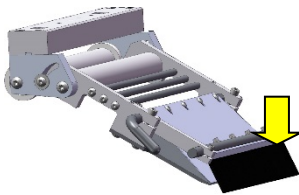
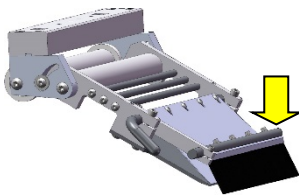
3115TS/CE SPARE PARTS MECHANICAL PARTS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
85	3362317	DISK RWD 10.5	1		
86	7210201	ASY HUB WITH SET SCREWS AND DOWELS (REPLACED BY 3304244)	1		
87	3304244	ASY HUB WITH SET SCREWS AND DOWELS	1		
88	7432100	SNAP RING E-RING EXTL 0.625 SS	1		

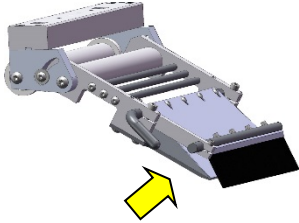
3115TS/CE SPARE PARTS MECHANICAL PARTS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
89	3301045SP	ASY IDLER ROLLER DANCER UNWD 7	1		
90	3305044SP	ASY UNWD DISK 16" INR AL	1		
91	3306176	ASY UNWD DISK 16" OUTER LEXAN W/MTG BLK AND KIP HANDLE	1		
92	7702131	DISK HANDLE	1		

3115TS/CE SPARE PARTS MECHANICAL PARTS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
93	7470905	HUB INNER UNWIND W/SET SCREW	1		
94	3301077	COLLAR GUIDE (1" DIA ROLLER)	2		
95	7472410	COLLAR GUIDE (1.25" DIA ROLLER)	4		
96	7212010	COLLAR GUIDE (2" DIA ROLLER)	2		
97	3301126	GUIDE WEB LARGE	2		

3115TS/CE SPARE PARTS MECHANICAL PARTS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
98	3301017SP	ASY IDLER ROLLER 7"	2		
99	3303014	ASY PEELER BAR IDLER ROLLER 7"	1		
100	7321525	MAIN DRIVE KNOB	1		
	7101317	SET SCREW	1		
101	7700951AP	RETRO PRODUCT DETECTOR REFLECTOR TAPE (1" W X 4.5" L)	1		

3115TS/CE SPARE PARTS 4 INCH PARTS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
102	3303750	ASY MAIN DRIVE 4"	1		
103	3301053SP	ASY ROLLER DRIVE 4" W/SET SCREWS	1		
104	3302059SP	ASY PINCH ROLL MAIN DRIVE 4"	1		
105	3302071SP	ASY MANDREL REWIND 4"	1		
106	P296425	ASY RWD SHAFT WITH RACE 4"	1		

3115TS/CE SPARE PARTS 4 INCH PARTS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
107	P177425	ASY IDLER ROLLER DANCER UNWD 4"	1		
108	3301035SP	ASY IDLER ROLLER 4"	2		
109	3305872	ASY PEELER BAR IDLER ROLLER 4"	1		
110	3301204SP	PEELER PLATE BRUSH 4"	1		
111	3301203	SHAFT MTG BRUSH 4" P/B	1		

3115TS/CE SPARE PARTS 4 INCH PARTS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
112	3301197SP	ASY PEELER PLT W/TAPE 4" SS	1		
113	3301196SP	ASY PLATE SPRING 4" W/TAPE	1	