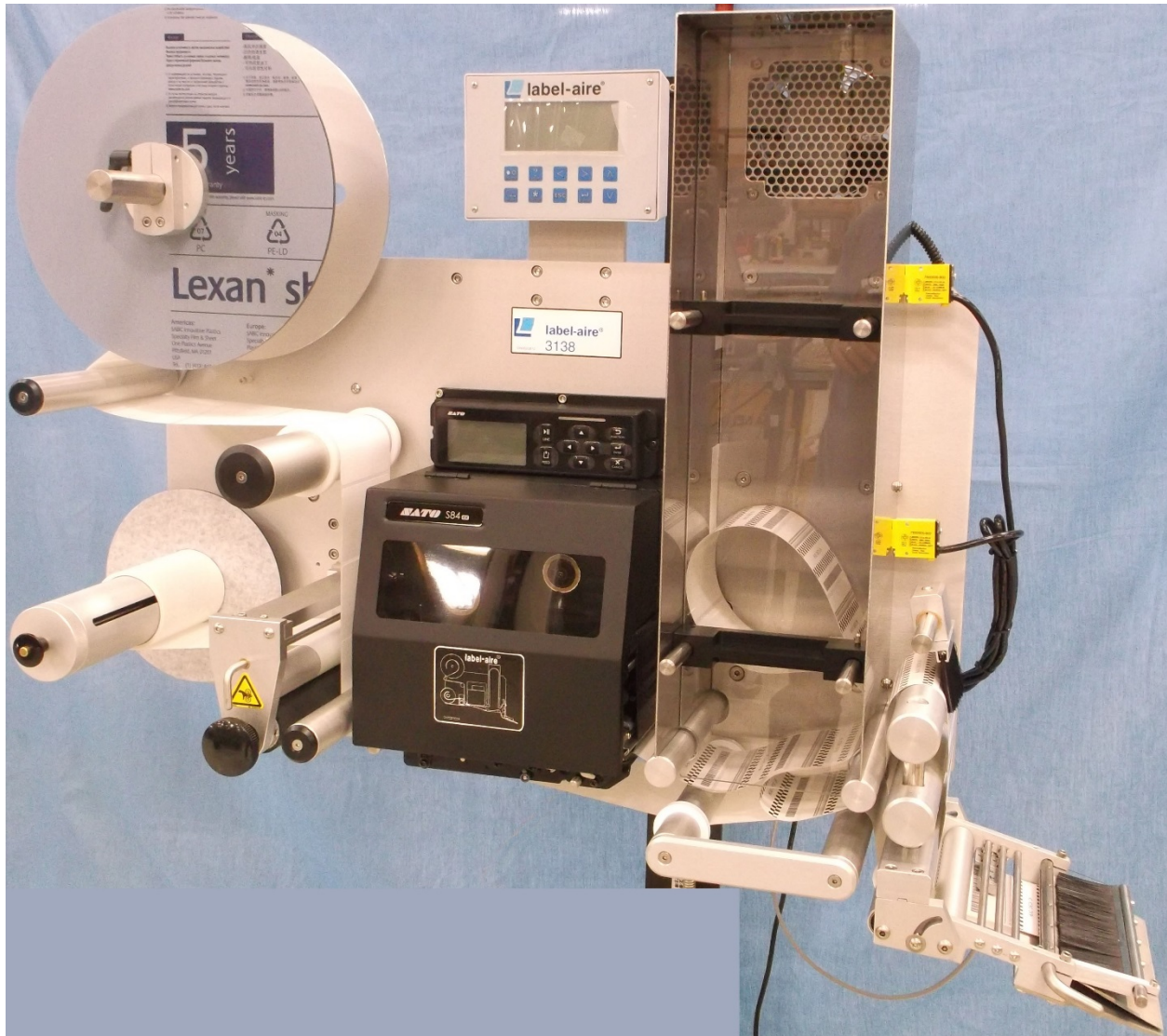
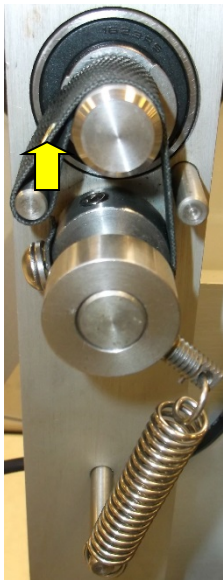
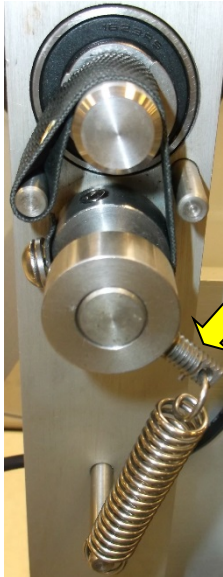
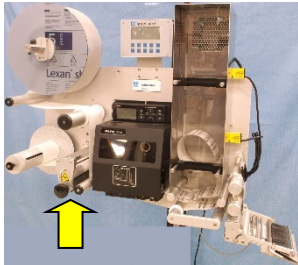
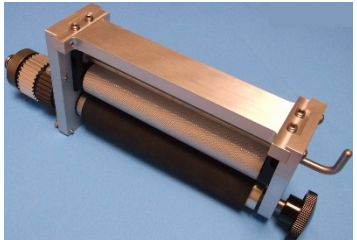
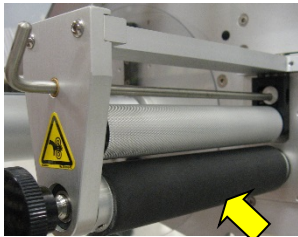
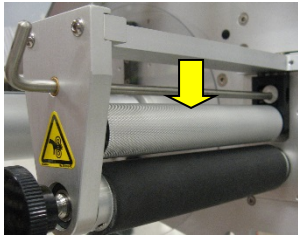


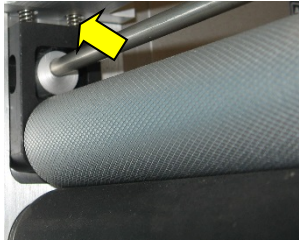
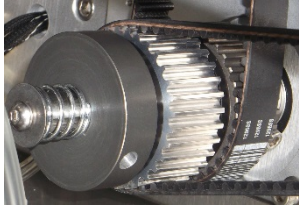
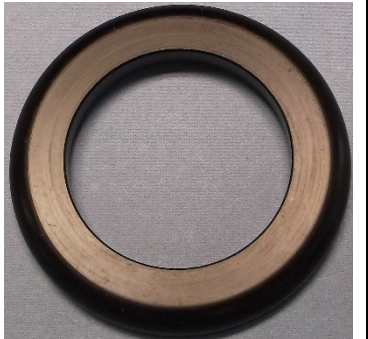
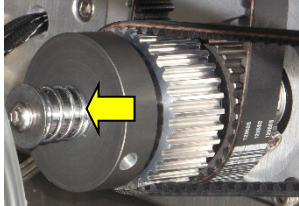
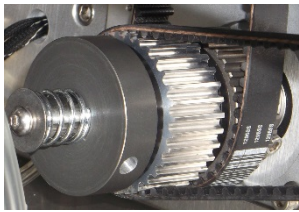
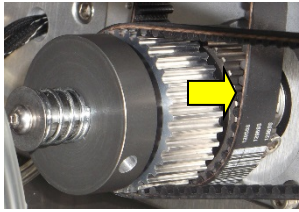
3138N/CE-MERGE SPARE PARTS CATALOG

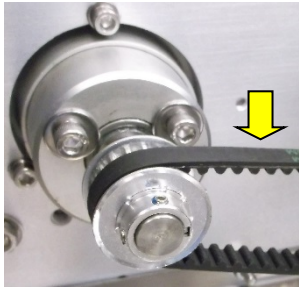
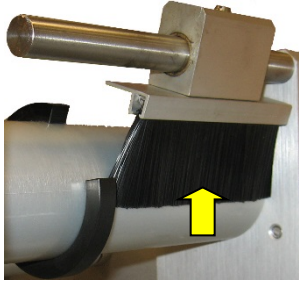
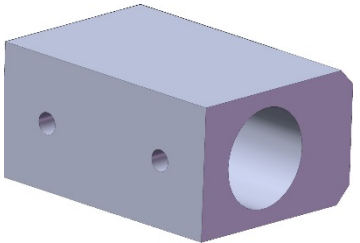


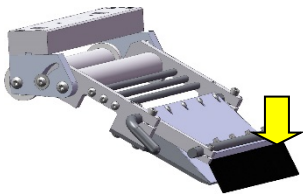
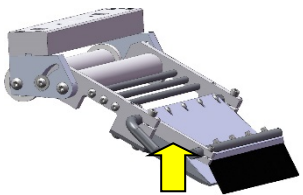
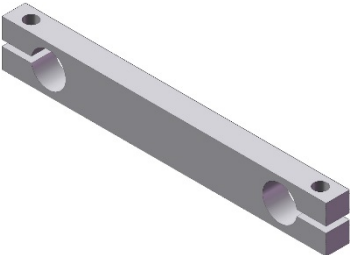
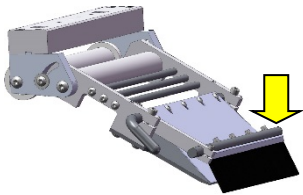
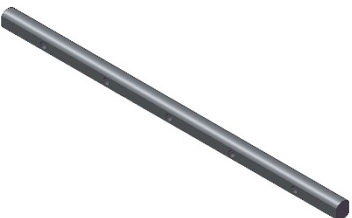
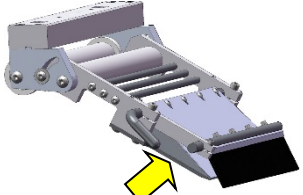
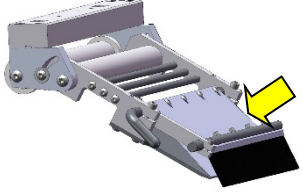
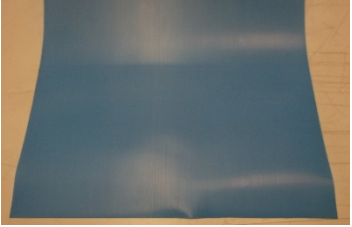
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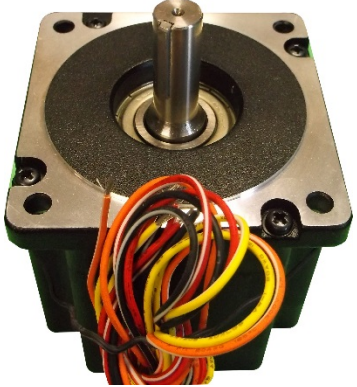
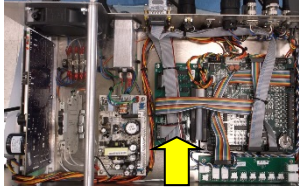
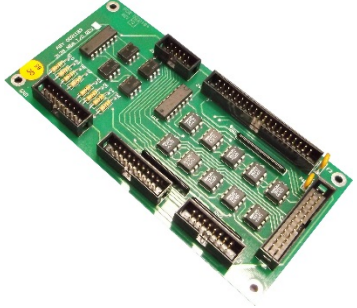
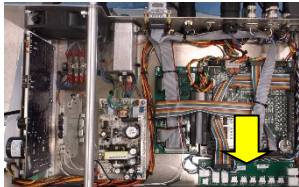
3138N/CE-MERGE SPARE PARTS WEAR ITEMS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
1	7440700	ASY BRAKE BAND	1		
2	7700254	BRAKE SPRING	1		

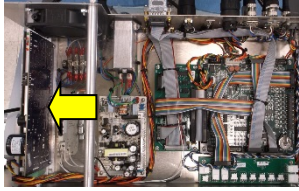
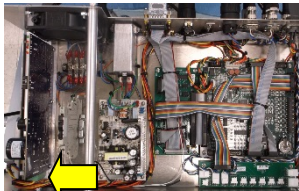
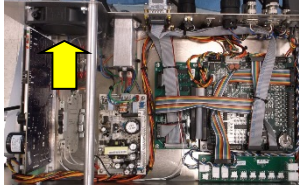
3138N/CE-MERGE SPARE PARTS WEAR ITEMS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
3	7440960	ANCHOR SPRING 1/4-20 X 0.875	1		
4	3301175SP	ASY MAIN DRIVE 7"	1		
5	3301177SP	ASY ROLLER DRIVE 7" W/SET SCREWS	1		
6	3301440SP	ASY PINCH ROLL MAIN DRIVE 7"	1		

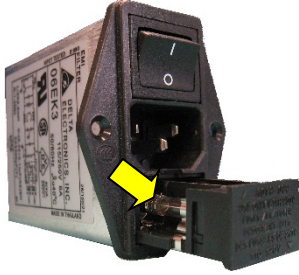
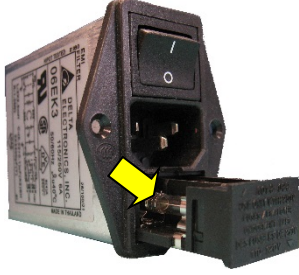
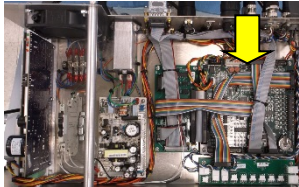
3138N/CE-MERGE SPARE PARTS WEAR ITEMS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
7	7707428SP	SPRING COMPRESSION NIP ROLLER .240X1.00X39.98 #IN	4		
8	3301381SP	DISK SLIP CLUTCH	2		
9	7707469	SPRING CMP .660X1.00X40.1 #IN	1		
10	7701522	O-RING SLIP CLUTCH 1.500X 1.750X0.125 BUNA	2		
11	7702159SP	MAIN DRIVE GEARBELT HTD 350-5M-15	1		

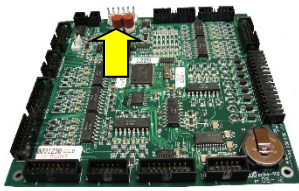
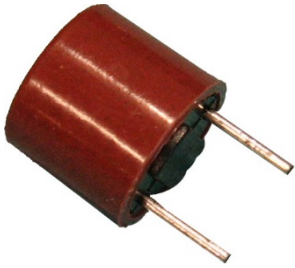
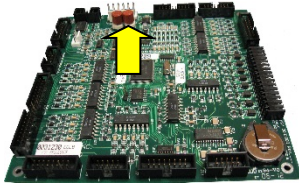
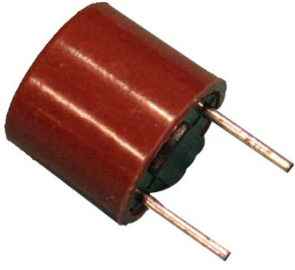
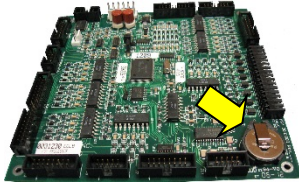
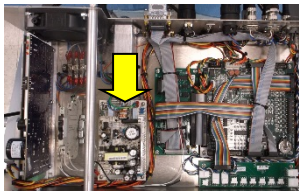
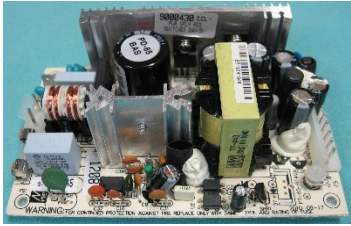
3138N/CE-MERGE SPARE PARTS WEAR ITEMS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
12	7702847SP	REWIND GEARBELT HTD 500-5M-09	1		
13	3301130SP	WEB TENSION BRUSH 4" ASSEMBLY	1		
14	3301135SP	WEB TENSION BRUSH 4" W/BRACKET	1		
15	3301137	WEB TENSION BRUSH 4"	1		
16	3301131	WEB TENSION BLOCK	1		

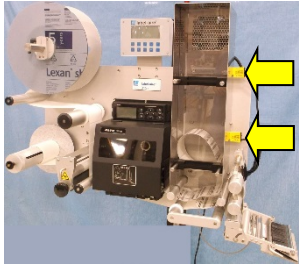
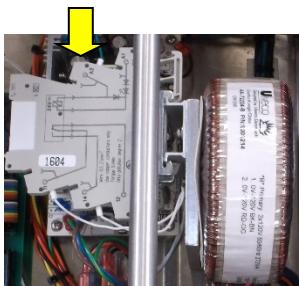
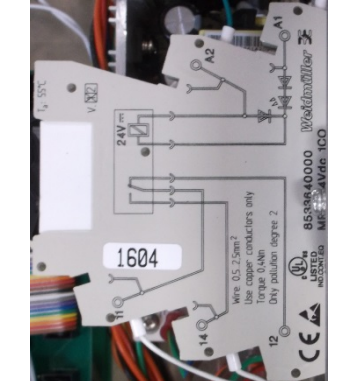
3138N/CE-MERGE SPARE PARTS WEAR ITEMS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
17	3301080SP	PEELER PLATE BRUSH 7"	1		
18	3301079	BRACKET BRUSH MTG P/B 4"/7"	1		
19	3301075	SHAFT MTG BRUSH 7" P/B	1		
20	3301074SP	ASY PEELER PLT W/TAPE 7" SS	1		
21	3301076SP	ASY PLATE SPRING 7" W/TAPE	1		
22	7702883SP	P/B TAPE 8"WD .005"THK UHMW FILM	in		

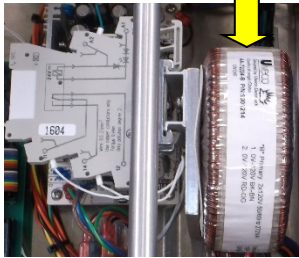
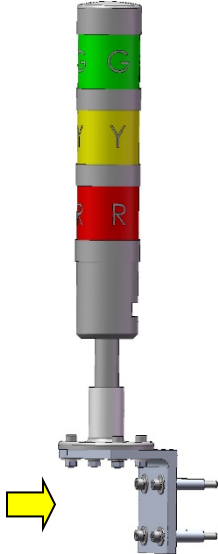
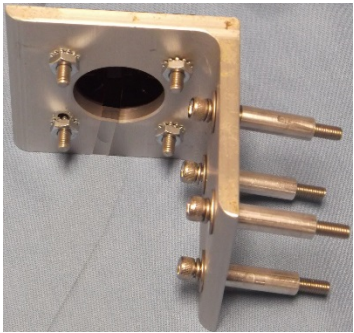
3138N/CE-MERGE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
23	3301387SP	ASY/WRNG STANDARD LBL SNSR	1		
24	3305315	ASY/WRNG COUPON LBL SNSR	1		
25	M001880	ASY/WRNG MTR STEPPER W/CNCTR	1		
26	0031183	ASY 3138 NGA I/O CARD	1		
27	V518797	ASY SENSOR DISTRIBUTION BOARD WITH STATIC PROTECTION	1		

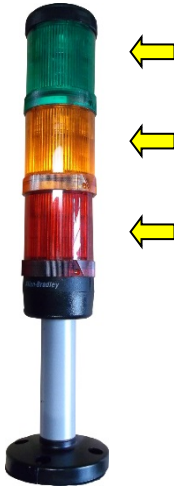
3138N/CE-MERGE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
28	9020754SP	DRVR MTR STEPPER 6A A/A	1		
29	9051904	TERMNL BLOCK 6 POS PHOENIX	1		
30	7701133SP	COOLING FAN	1		
31	7701027	LOOPBOX FAN	2		
32	9031285SP	CNCTR PWR IEC 6A FLTR 2 FUSE (FUSES NOT INCLUDED)	1		

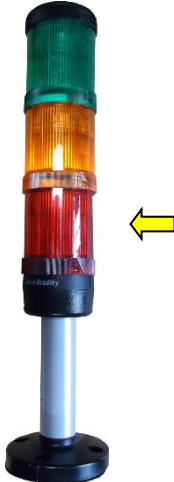
3138N/CE-MERGE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
33	9022110	FUSE 5A 5X20MM TYPE FA	2		
34	9022422	FUSE 2.50A 5X20MM TYP T SLOBL (CE MACHINES ONLY)	2		
35	DN0021011	DECAL 120V AC ONLY	1		
36	DN0020088	DECAL SET FOR 220V AC	1		
37	0031302	ASY PROCESSOR FUSED	1		

3138N/CE-MERGE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
38	9022498	FUSE 24V 2 amp M/FUSE CONTROL BOARD LOCATION: F2	1		
39	9022496	FUSE 5V 1amp SB M/FUSE CONTROL BOARD LOCATION: F1	1		
40	9000109	BATTERY CR2032 3.0V	1		
41	9000430AP	PWR SPLY REG SWITCHER 24V/5V	1		
42	7600005802 AP	PRODUCT SENSOR	1		

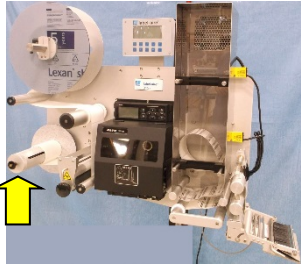
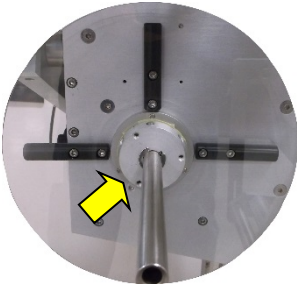
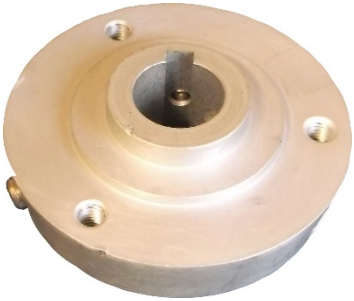
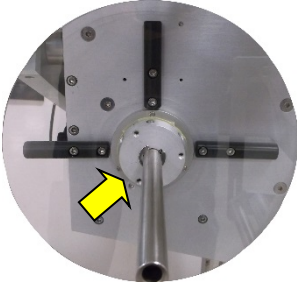
3138N/CE-MERGE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
43	7600005802 AP	LOOPBOX WEB SENSOR	2		
44	0031144SP	ASY/WRNG LOW LABEL	1		
45	3305080SP	ASY DISPLAY CNTRL PANEL (INCLUDES KEYPAD, DISPLAY, BOARD & CABLE)	1		
46	3306247	DISPLAY CONTROL BOX	1		
47	9007068	RLY 1PDT 24VDC MICRO DIN 6A	1		

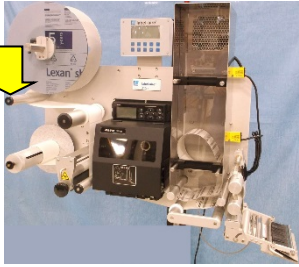
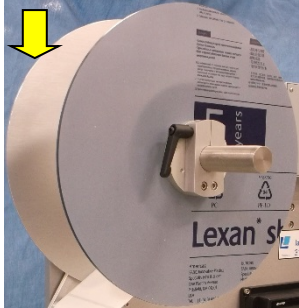
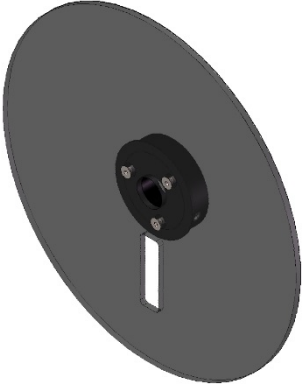
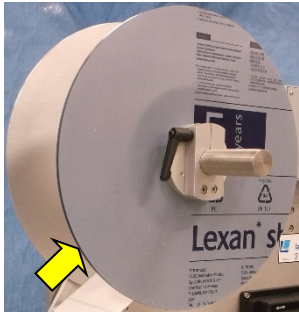
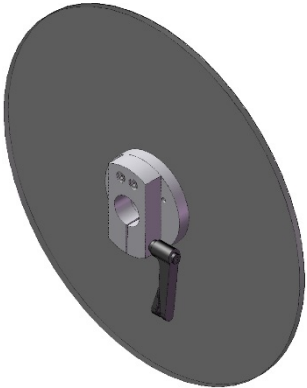
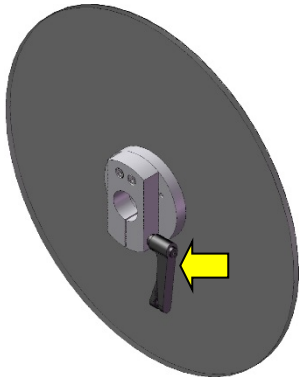
3138N/CE-MERGE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
48	9001214	TOROID XFMR 115/230 - 100V 250VA (CE MACHINES ONLY)	1		
49	3303628	ASY LED STACK LIGHT WITH MOUNTING	1		
50	V594901	BRACKET	1		
	7100075	SCREW SHC #10-32X0.750	4		
	7100085	SCREW SHC #10-32X1.750	4		
	7102940	NUT HEX LOCK	4		
	7410400	WASHER SPLIT LOCK #10	8		
	7434600	WASHER FLAT #10	8		
	7701464	STANDOFF	4		

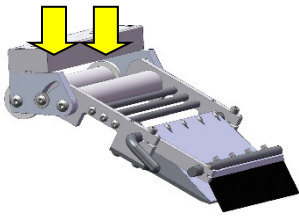
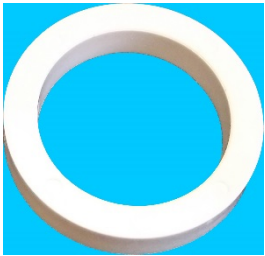
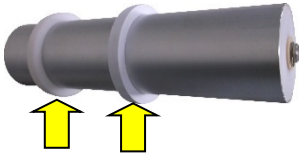
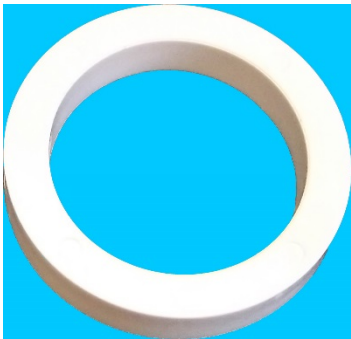
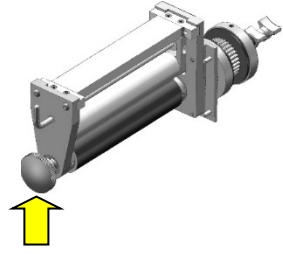
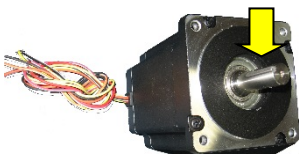
3138N/CE-MERGE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
51	0031664	ASY LED STACK LIGHT	1		
52	0031666	ASY LED STACK LIGHT WITH AUDIBLE ALARM	1		
53	7701356	LGT STK 50MM REPLACEMENT LAMP (FOR NON-LED STACK LIGHT)	3		

3138N/CE-MERGE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
54	7701353	LGT STK 50MM GRN MOD STDY (FOR NON-LED STACK LIGHT)	1		
55	7701355	LGT STK 50MM AMBER MOD STDY (FOR NON-LED STACK LIGHT)	1		
56	7701354	LGT STK 50MM RED MOD STDY (FOR NON-LED STACK LIGHT)	1		

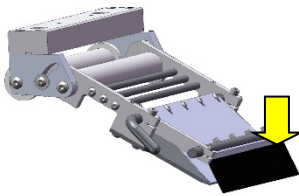
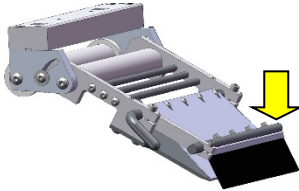
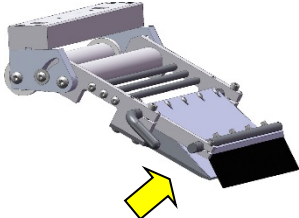
3138N/CE-MERGE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
57	9016169	AUDIBLE ALARM (FOR NON-LED STACK LIGHT)	1		

3138N/CE-MERGE SPARE PARTS MECHANICAL PARTS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
58	3302072SP	ASY MANDREL REWIND 7"	1		
59	7706471	PIN QUICK RELEASE BALL LOCK	1		
60	7700473	COLLAR SPLIT 2 PC 0.375 ID SS	1		
61	7210201	ASY HUB CLPSE RWD MANDREL WITH SET SCREWS AND DOWELS	1		
62	7432100	SNAP RING E- RING EXTL 0.625 SS	1		

3138N/CE-MERGE SPARE PARTS MECHANICAL PARTS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
63	3300703SP	ASY DANCER ROLLER	1		
64	3305043	ASY INNER UNWD DISK 12"	1		
65	3305040	ASY OUTER DISK 12" W/MTG BLK AND KIP HANDLE	1		
66	7702131	DISK HANDLE	1		

3138N/CE-MERGE SPARE PARTS MECHANICAL PARTS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
67	3301077	COLLAR GUIDE (1" DIA ROLLER)	2		
68	7472410	COLLAR GUIDE (1.25" DIA ROLLER)	4		
69	7212010	COLLAR GUIDE (2" DIA ROLLER)	2		
70	7321525	MAIN DRIVE KNOB	1		
	7101317	SET SCREW	1		
71	3301009SP	MOTOR PULLEY W/SET SCREWS	1		

3138N/CE-MERGE SPARE PARTS MECHANICAL PARTS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
72	7700951AP	RETRO PRODUCT DETECTOR REFLECTOR TAPE (1" W X 4.5" L)	1		

3138N/CE-MERGE SPARE PARTS 4 INCH PEELER BAR					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
73	3301204SP	PEELER PLATE BRUSH 4"	1		
74	3301203	SHAFT MTG BRUSH 4" P/B	1		
75	3301197SP	ASY PEELER PLT W/TAPE 4" SS	1		
76	3301196SP	ASY PLATE SPRING 4" W/TAPE	1	