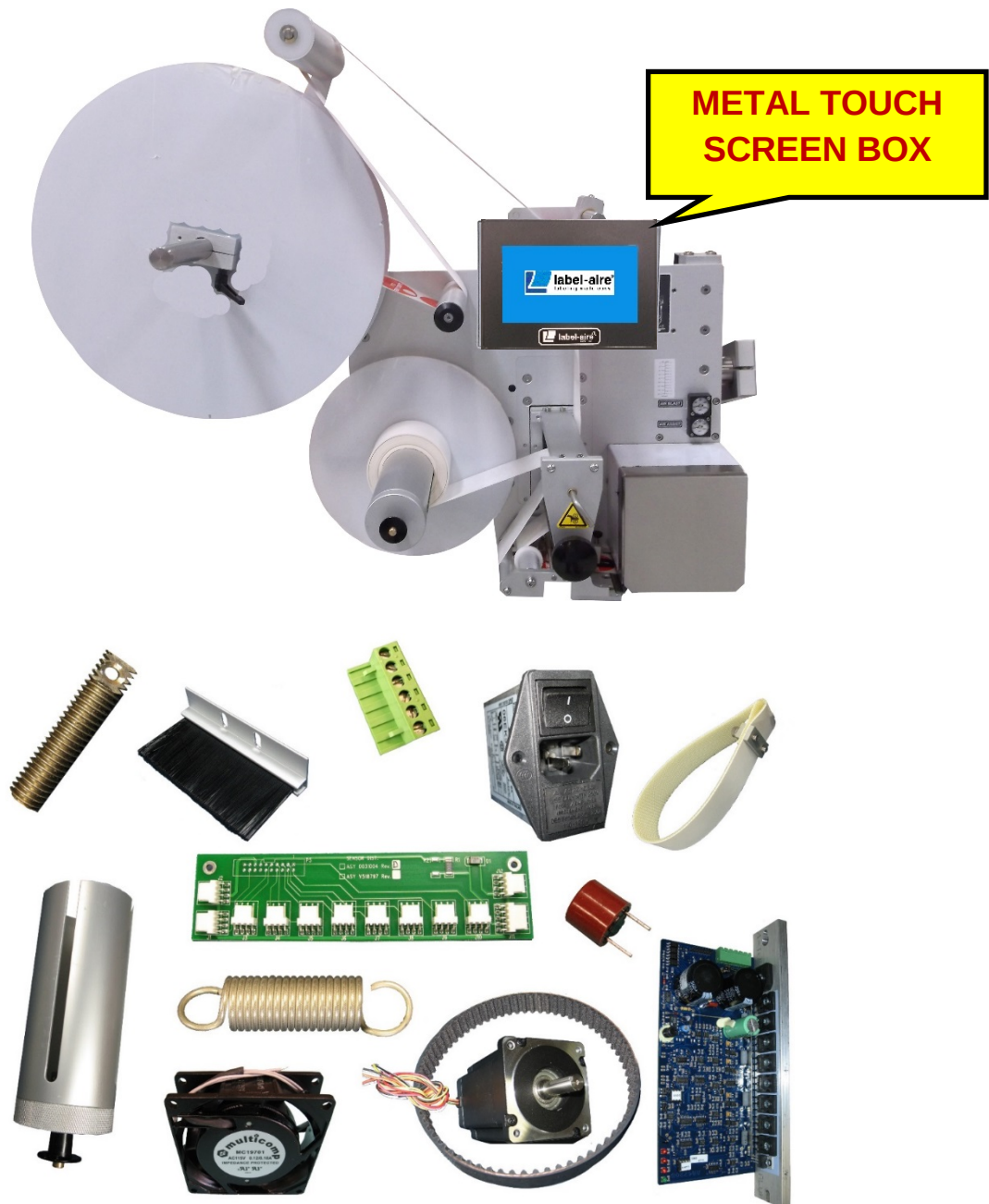


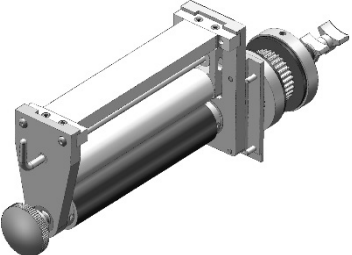
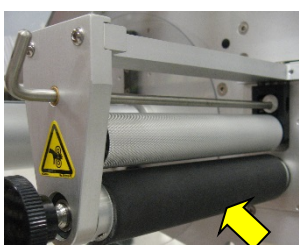
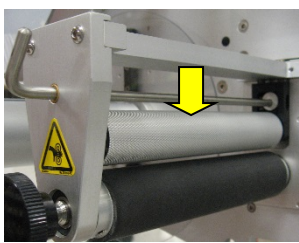
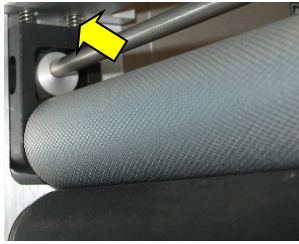
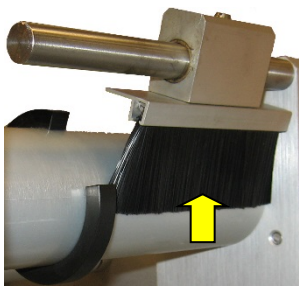
3111TS/CE SPARE PARTS CATALOG

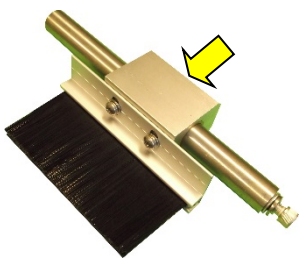
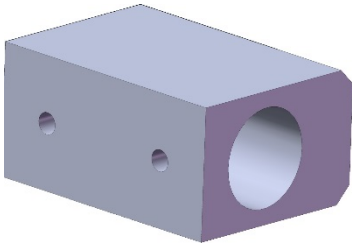
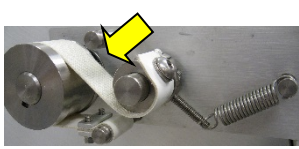
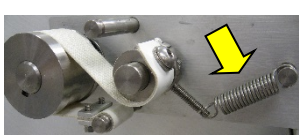
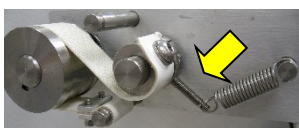
November 7, 2022

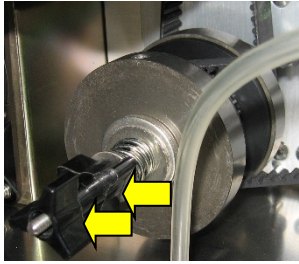
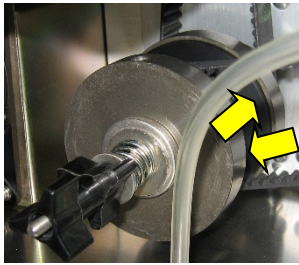
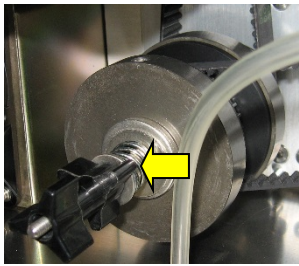
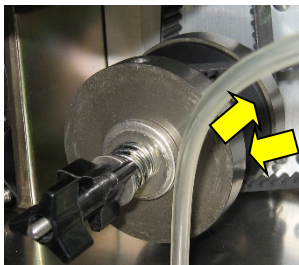
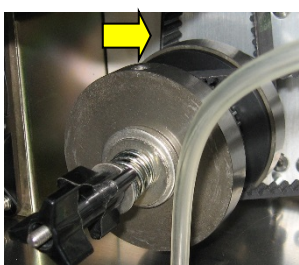
Rev 2.02

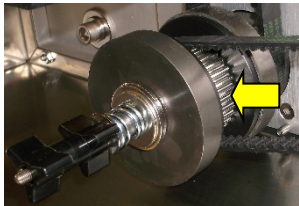
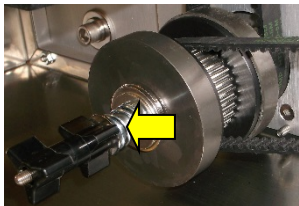
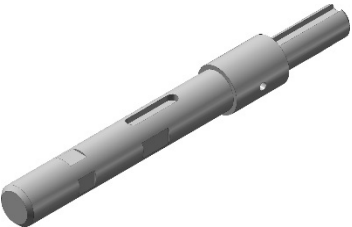
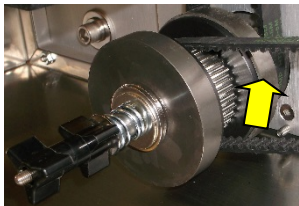
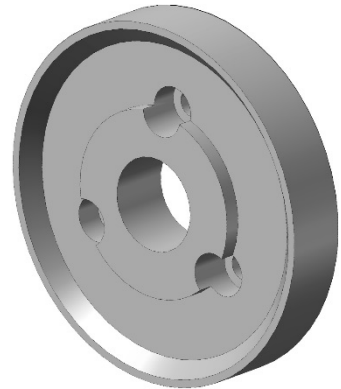
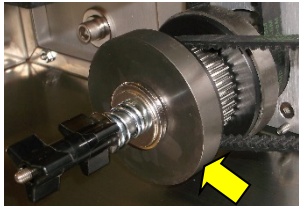
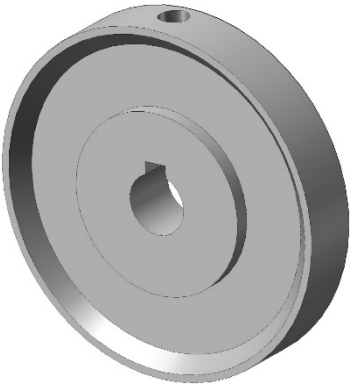


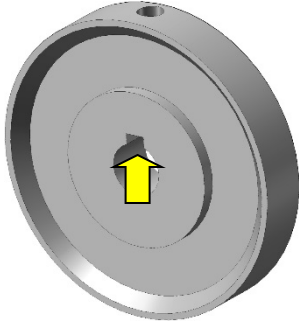
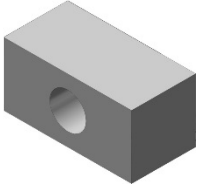
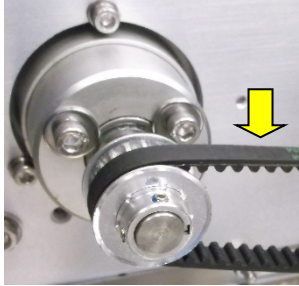
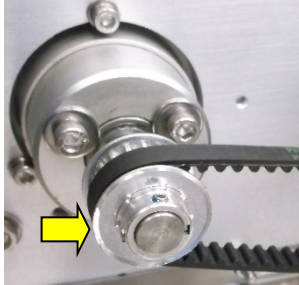
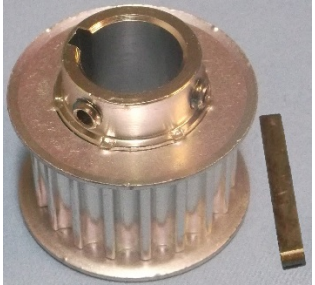
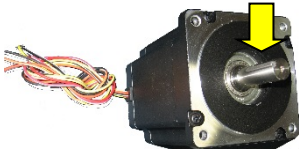
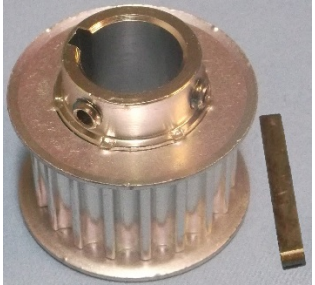
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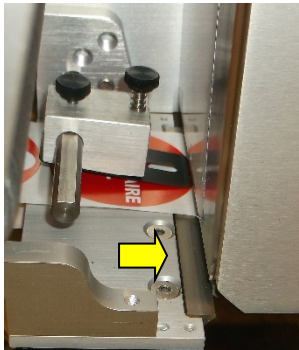
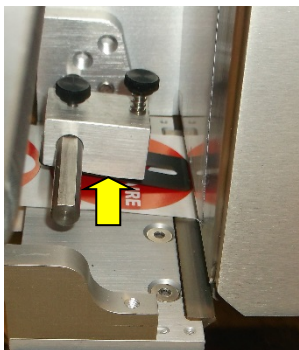
3111TS/CE SPARE PARTS WEAR ITEMS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
1	3306170	ASY MAIN DRIVE 7"	1		
2	3301177SP	ASY ROLLER DRIVE 7" W/SET SCREWS	1		
3	3301440SP	ASY PINCH ROLL MAIN DRIVE 7"	1		
4	7707428SP	SPRING COMPRESSION NIP ROLLER	4		
5	3301130SP	WEB TENSION BRUSH 4" ASSEMBLY	1		

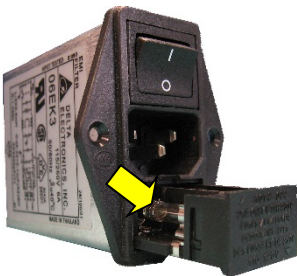
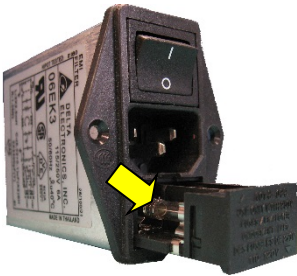
3111TS/CE SPARE PARTS WEAR ITEMS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
6	3301135SP	WEB TENSION BRUSH 4" W/BRACKET	1		
7	3301137	WEB TENSION BRUSH 4"	1		
8	3301131	WEB TENSION BLOCK	1		
9	3306185SP	ASY BRAKE BAND	1		
10	7703611	BRAKE SPRING	1		
11	T916110	ANCHOR SPRING 1/4-20 X 1.375	1		

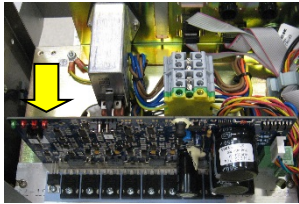
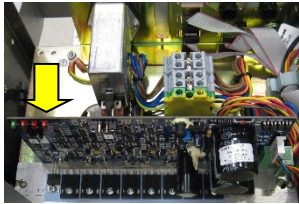
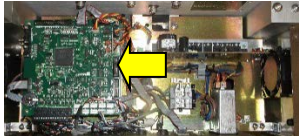
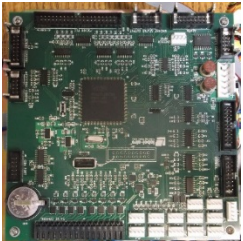
3111TS/CE SPARE PARTS WEAR ITEMS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
12	7703040	KNOB REWIND ADJUSTMENT	2		
13	3306172	DISK SLIP CLUTCH	2		
14	7707469	CLUTCH SPRING	1		
15	7701532SP	O-RING SLIP CLUTCH	2		
16	7702159SP	MAIN DRIVE GEARBELT HTD 350-5M-15	1		

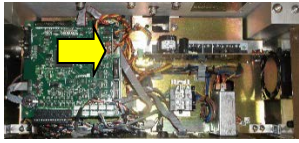
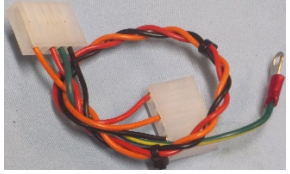
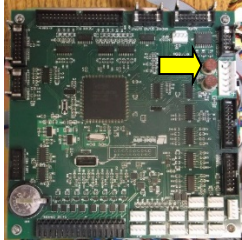
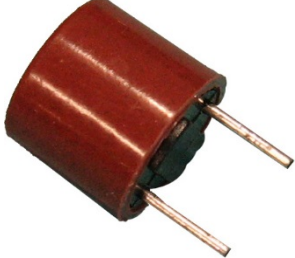
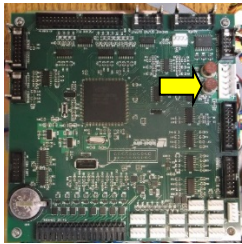
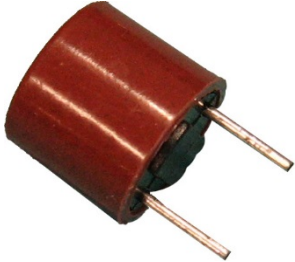
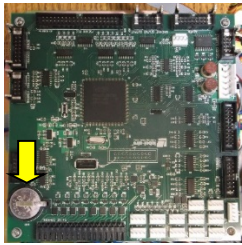
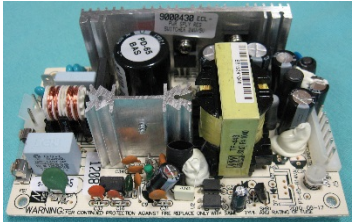
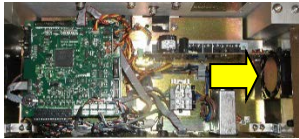
3111TS/CE SPARE PARTS WEAR ITEMS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
17	7210200	ASY PULLEY MAIN DRIVE WITH BEARING	1		
18	3306177SP	ASY SHAFT DRIVE ROLLER WITH RACE	1		
19	3306179	SPACER SLP/CLUTCH	1		
20	3306173	SPACER SLP/CL PRESSURE	1		

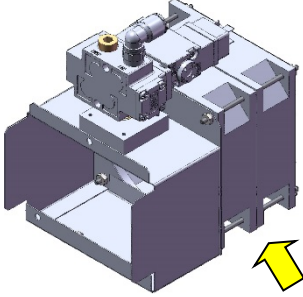
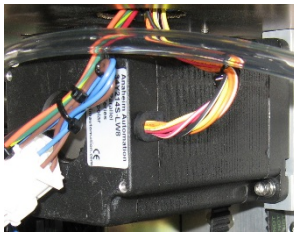
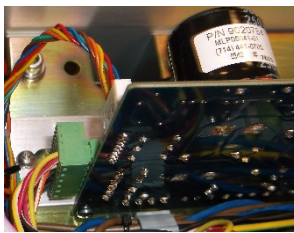
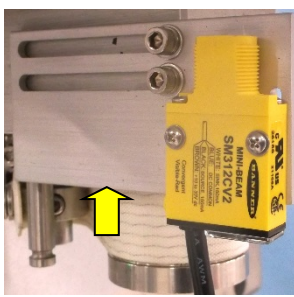
3111TS/CE SPARE PARTS WEAR ITEMS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
21	3303019	KEY	1		
22	7702847SP	REWIND GEARBELT HTD 500-5M-09	1		
23	3301009SP 7000481	REWIND PULLEY W/ SET SCREWS KEY	1		
24	3301009SP 7000481	MAIN DRIVE PULLEY W/SET SCREWS KEY	1		

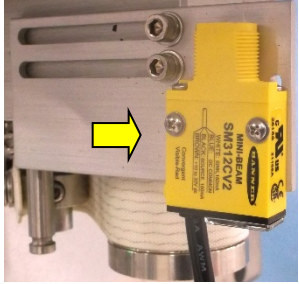
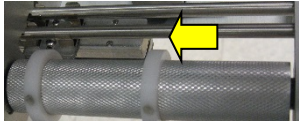
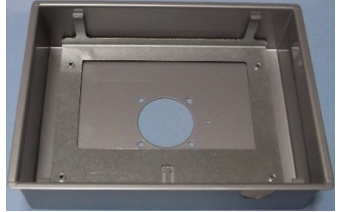
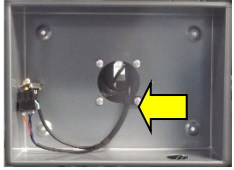
3111TS/CE SPARE PARTS WEAR ITEMS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
25	3303298	P/B TIP 7" HRD 0.025R	1		
26	3302054SP	ASY H/DN BLK 4"&7" P/B	1		
27	7422701	SPRING P/B H/DN HRD TIP	1		

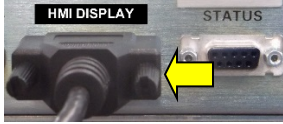
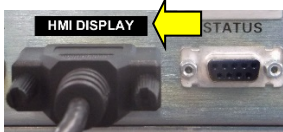
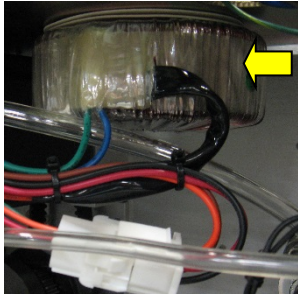
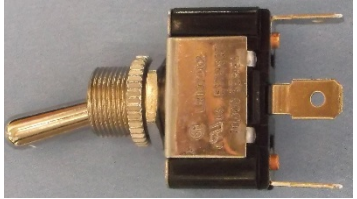
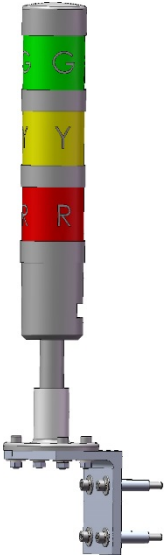
3111TS/CE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
28	9051203	POWER CABLE	1		
29	7600010	POWER CABLE (CE MACHINES ONLY)	1		
30	9031285SP	CNCTR PWR IEC 6A FLTR 2 FUSE (FUSES NOT INCLUDED)	1		
31	9022421SP	FUSE 5A 120V 5X20MM TYPE T SLOBLO	2		
32	9022423SP	FUSE 3.15A 250V 5X20MM T SB (CE MACHINES ONLY)	2		

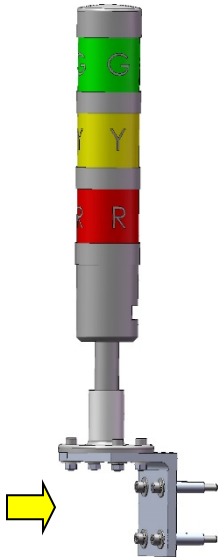
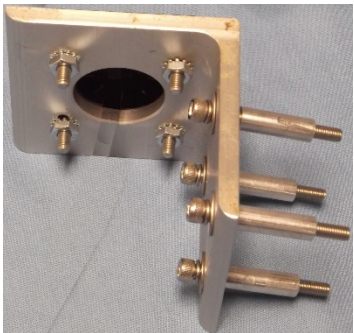
3111TS/CE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
33	DN0021011	DECAL 120V AC ONLY	1		
34	DN0021012	DECAL 220V AC ONLY	1		
35	9020754SP	DRVR MTR STEPPER 6A A/A	1		
36	7703161	DRVR MTR STEPPER 6A MDX (CE MACHINES ONLY)	1		
37	0050000	ASY PROCESSOR LPC BD 31XXTS	1		

3111TS/CE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
38	0031018	ASY/WRNG CBL DC PWR PROC	1		
39	9022497	FUSE 5V 1A CONTROLLER BOARD LOCATION:: F1	1		
40	9022495	FUSE 24V 2A CONTROLLER BOARD LOCATION: F2	1		
41	9000109	BATTERY CR2032 3.0V	1		
42	9000430AP	PWR SPLY REG SWITCHER 24V/5V	1		
43	7701133SP	COOLING FAN	2		

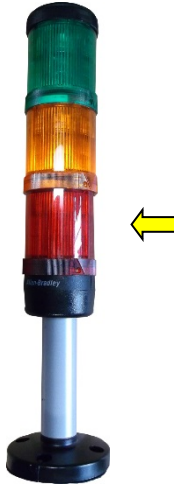
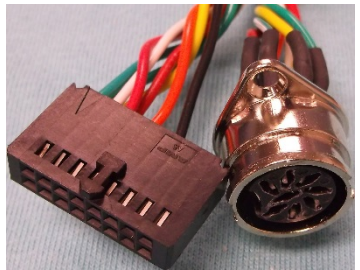
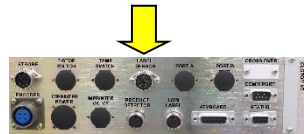
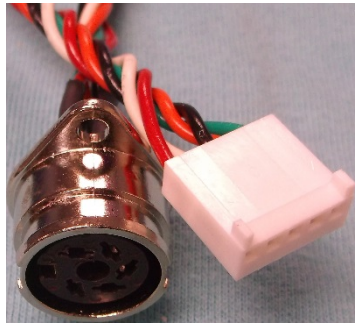
3111TS/CE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
44	7701027SP	VACUUM FAN	2		
45	7702427SP	MTR STEP NEMA 34 FRAME 2 STACK	1		
46	9051904	TERMNL BLOCK 6 POS PHOENIX	1		
47	7600005802AP	PRODUCT SENSOR	1		
48	3305011SP	ASY LOW LABEL WITH BRACKET & SCREWS	1		

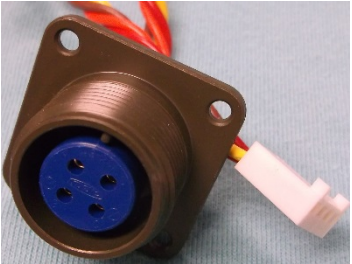
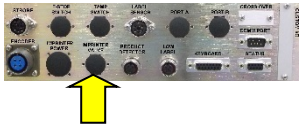
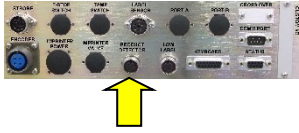
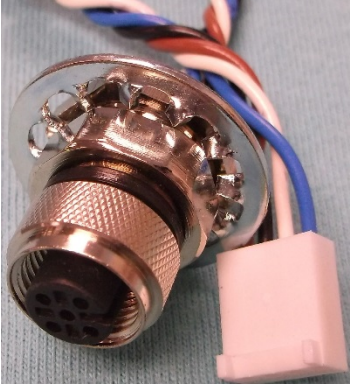
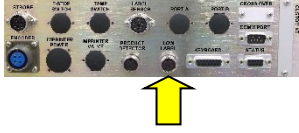
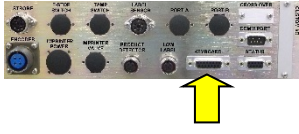
3111TS/CE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
49	0015608	ASY LOW LABEL	1		
50	3301387SP	ASY/WRNG STANDARD LBL SNSR	1		
51	3305315	ASY/WRNG COUPON LBL SNSR	1		
52	0050014	ASY TOUCH SCREEN	1		
53	E024.00.000	TOUCH SCREEN BOX WITH BRACKET	1		
54	9020029	CABLE CLAMP	1		

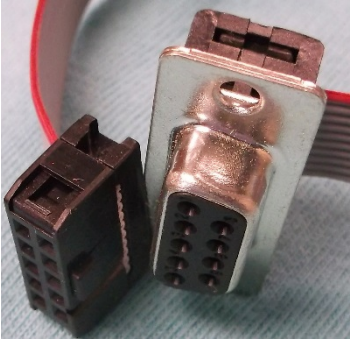
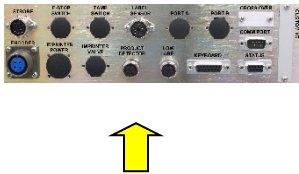
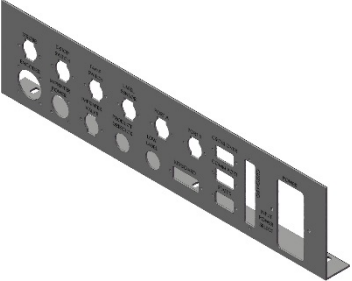
3111TS/CE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
55	0031754	EXTERNAL DISPLAY WIRE HARNESS	1		
56	DN0021203	DECAL HMI DISPLAY	1		
57	9001214	TOROID XFMR 115/230 - 100V 250VA (CE MACHINES ONLY)	1		
58	9015105	VAC FAN HI/LOW SWITCH	1		
59	3303628	ASY LED STACK LIGHT WITH MOUNTING	1		

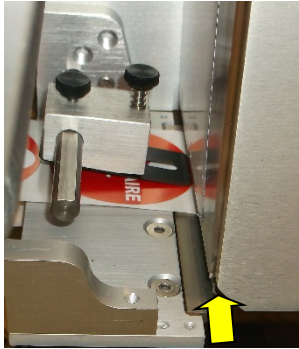
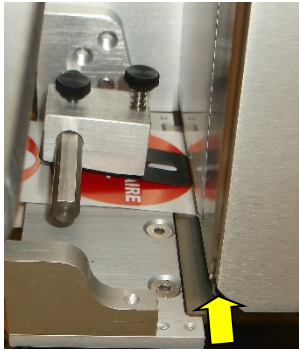
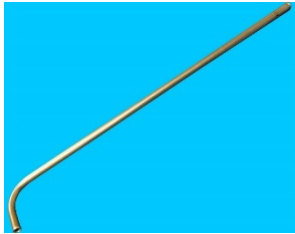
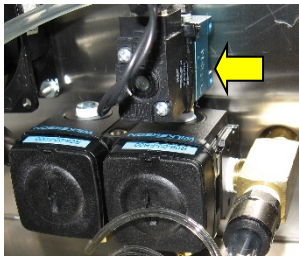
3111TS/CE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
60	V594901	BRACKET	1		
	7100075	SCREW SHC #10-32X0.750	4		
	7100085	SCREW SHC #10-32X1.750	4		
	7102940	NUT HEX LOCK	4		
	7410400	WASHER SPLIT LOCK #10	8		
	7434600	WASHER FLAT #10	8		
	7701464	STANDOFF	4		
61	0031664	ASY LED STACK LIGHT	1		
62	0031666	ASY LED STACK LIGHT WITH AUDIBLE ALARM	1		

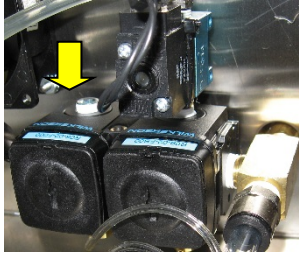
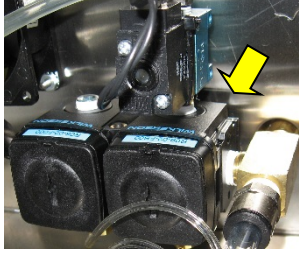
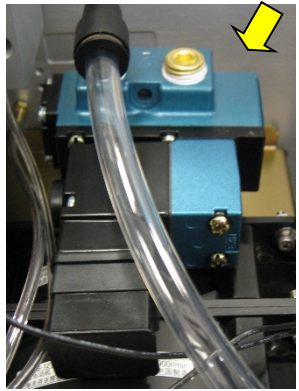
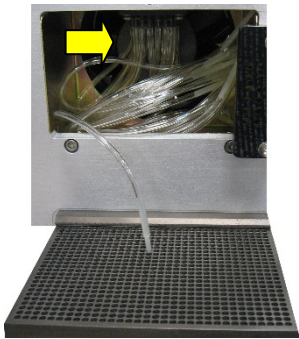
3111TS/CE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
63	7701356	LGT STK 50MM REPLACEMENT LAMP (FOR NON-LED STACK LIGHT)	3		
64	7701353	LGT STK 50MM GRN MOD STDY (FOR NON-LED STACK LIGHT)	1		
65	7701355	LGT STK 50MM AMBER MOD STDY (FOR NON-LED STACK LIGHT)	1		

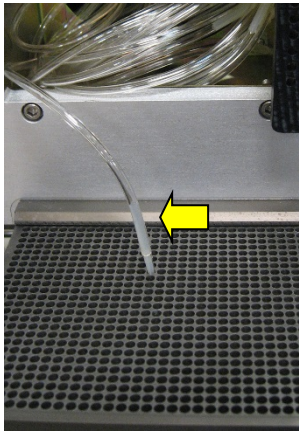
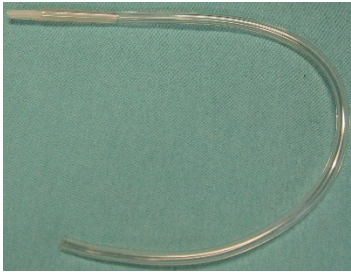
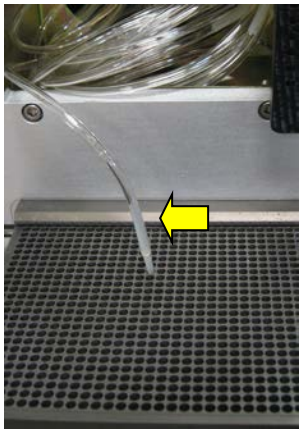
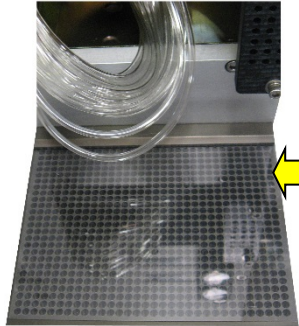
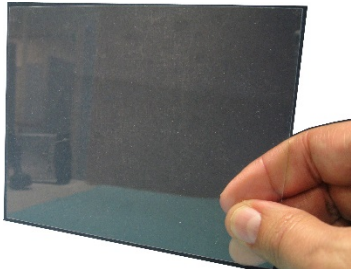
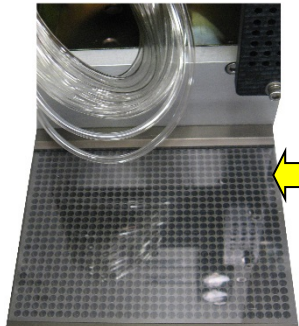
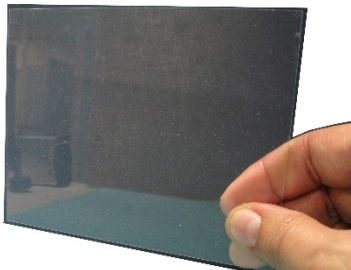
3111TS/CE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
66	7701354	LGT STK 50MM RED MOD STDY (FOR NON-LED STACK LIGHT)	1		
67	9016169	AUDIBLE ALARM (FOR NON-LED STACK LIGHT)	1		
68	0031021	ASY/WRNG CBL STROBE OUT	1		
69	0031017	ASY/WRNG CBL LABEL DET	1		

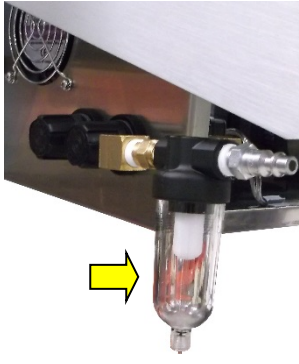
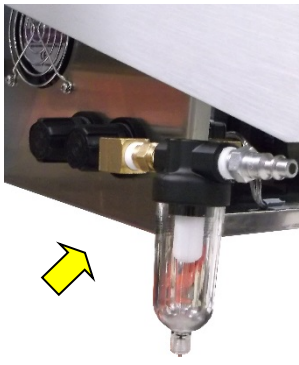
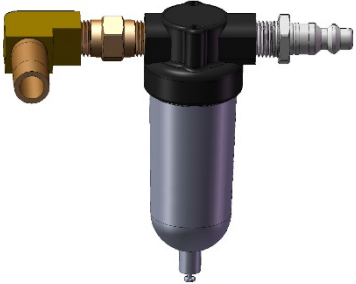
3111TS/CE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
70	0031015	ASY/WRNG CBL ENCDR	1		
71	0030875SP	ASY/WRNG IMPRNT VLV INTL	1		
72	0031016	ASY/WRNG CBL PROD DET	1		
73	0031029	ASY/WRNG CBL LOW LABEL	1		
74	0031753	INTERNAL DISPLAY WIRE HARNESS	1		

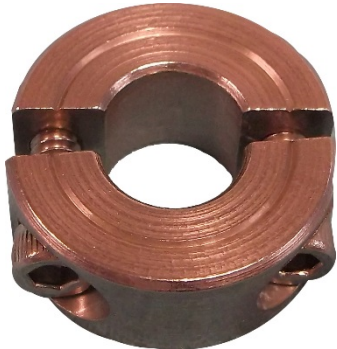
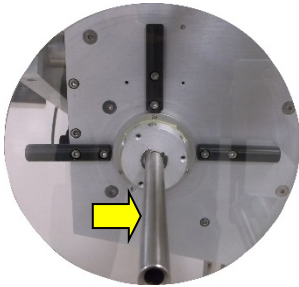
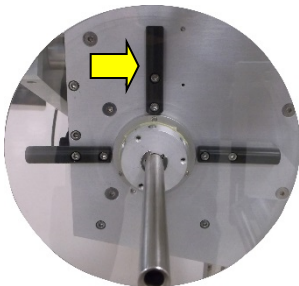
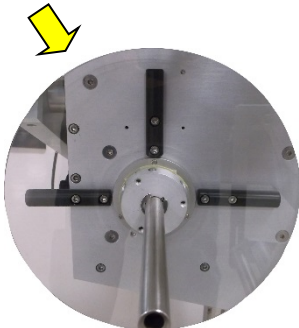
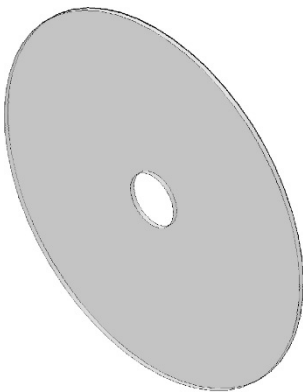
3111TS/CE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
75	0031023	ASY/WRNG CBL CNTRL/STATUS	1		
76	3301410	PANEL I/O ELECT MDL V-2	1		

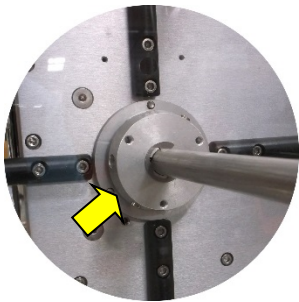
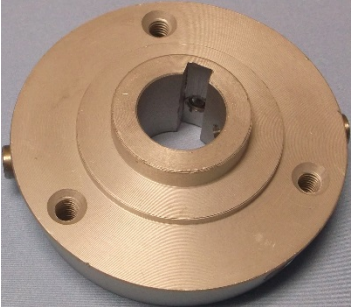
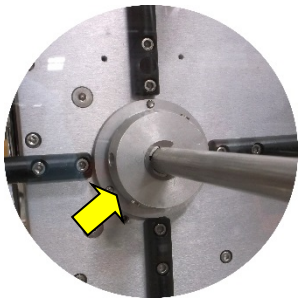
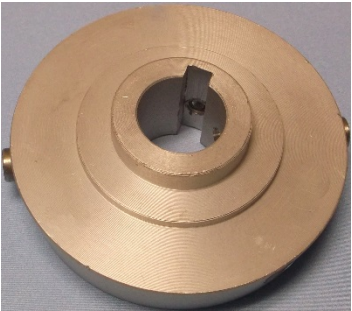
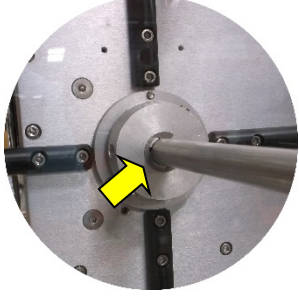
3111TS/CE SPARE PARTS MECHANICAL PARTS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
77	L052995	ASY AIR ASSIT TUBE W/BRKT & SCREWS 7"	1		
78	3301335	AIR ASSIT TUBE 7"	1		
79	7700933AP	GAUGE 0-150 PSI FLUSH MT	2		
80	7705748	VALVE 24VDC 1/8 NPT 3-WAY AIR ASSIST	1		

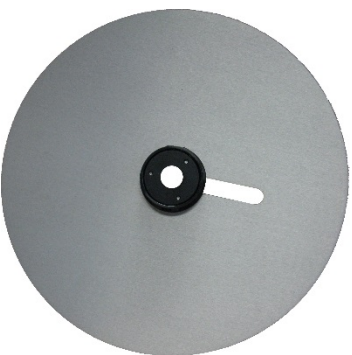
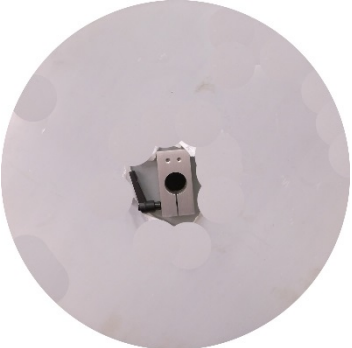
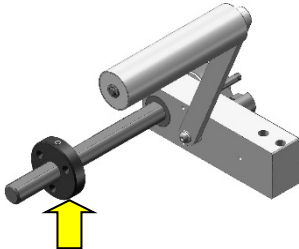
3111TS/CE SPARE PARTS MECHANICAL PARTS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
81	7700934	REGULATOR AIR BLAST	1		
82	7700924AP	REGULATOR AIR ASSIST	1		
83	7705747	VALVE 24VDC 1/4 NPT 4-WAY AIR BLAST	1		
84	7481303	ASY AIR JET MFLD/AIR TUBE 11"L (WITH INSERT AIR JET)	1		

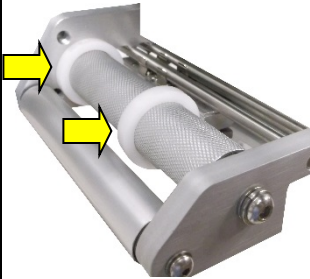
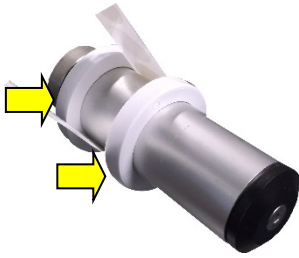
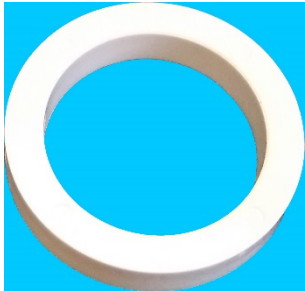
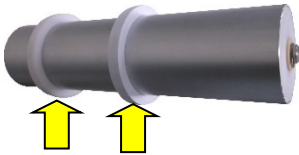
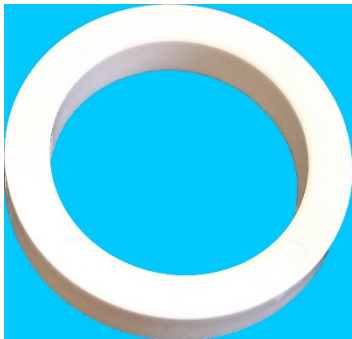
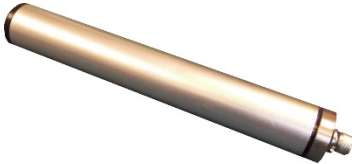
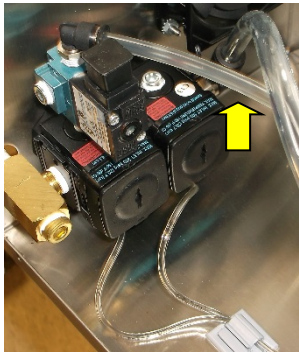
3111TS/CE SPARE PARTS MECHANICAL PARTS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
85	7481802	TUBE ASY 11"L (WITH INSERT AIR JET)	18		
86	7482000	INSERT AIR JET	18		
87	7451360SP	GRID INSERT PLT 5.47X 4.31	1		
88	7451361AP	GRID INSERT PLT 6.31X 5.47	1		

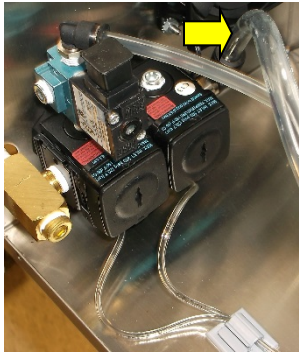
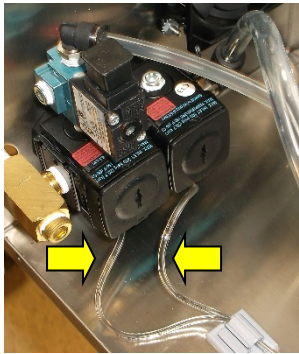
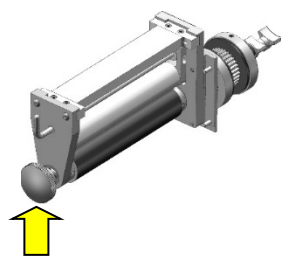
3111TS/CE SPARE PARTS MECHANICAL PARTS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
89	7481900	FILTER 1/4 NPT	1		
90	7485200SP	FILTER WITH FITTINGS	1		
91	3302072SP	ASY MANDREL REWIND 7"	1		
92	7706471	PIN QUICK RELEASE BALL LOCK	1		

3111TS/CE SPARE PARTS MECHANICAL PARTS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
93	7700473	COLLAR SPLIT 2 PC 0.375 ID SS	1		
94	P307700	ASY RWD SHAFT WITH RACE 7"	1		
95	3309056	RAIL RWD DISC SUPPORT	4		
96	3362317	DISK RWD 10.5	1		

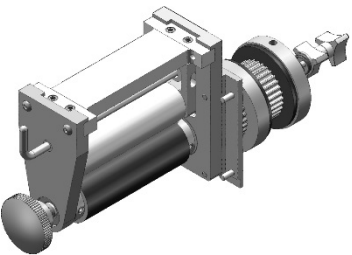
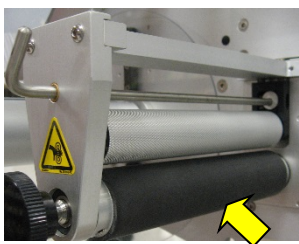
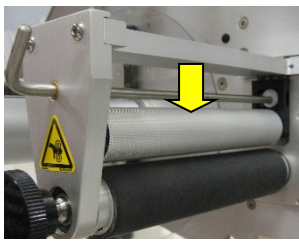
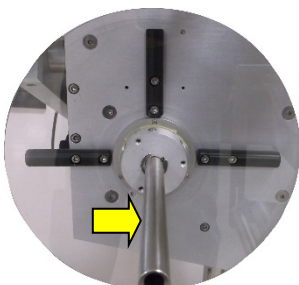
3111TS/CE SPARE PARTS MECHANICAL PARTS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
97	7210201	ASY HUB WITH SET SCREWS AND DOWELS (REPLACED BY 3304244)	1		
98	3304244	ASY HUB WITH SET SCREWS AND DOWELS	1		
99	7432100	SNAP RING E- RING EXTL 0.625 SS	1		
100	3301045SP	ASY IDLER ROLLER DANCER UNWD 7	1		

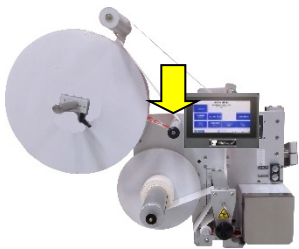
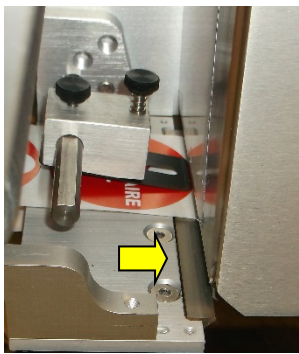
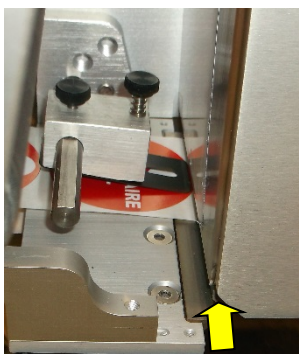
3111TS/CE SPARE PARTS MECHANICAL PARTS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
101	3305044SP	ASY UNWD DISK 16" INR AL	1		
102	3306176	ASY UNWD DISK 16" OUTER LEXAN W/MTG BLK AND KIP HANDLE	1		
103	7702131	DISK HANDLE	1		
104	7470905	HUB INNER UNWIND W/SET SCREW	1		

3111TS/CE SPARE PARTS MECHANICAL PARTS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
105	3301077	COLLAR GUIDE (1" DIA ROLLER)	2		
106	7472410	COLLAR GUIDE (1.25" DIA ROLLER)	4		
107	7212010	COLLAR GUIDE (2" DIA ROLLER)	2		
108	3301017SP	ASY IDLER ROLLER 7"	1		
109	7482401	TUBING 1/4 X 100 FT POLYTHN (AIR ASSIST) (SOLD BY THE INCH)	in		

3111TS/CE SPARE PARTS MECHANICAL PARTS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
110	7700589	TUBING 3/8 X 100 FT ROLL (VAC BOX GRID) (SOLD BY THE INCH)	in		
111	7700597	TUBING CLEAR 1/16ID POLYURETHN (AIR GAUGES) (SOLD BY THE INCH)	in		
112	7321525 7101317	MAIN DRIVE KNOB SET SCREW	1 1		
113	7700951AP	RETRO PRODUCT DETECTOR REFLECTOR TAPE (1" W X 4.5" L)	1		
114	DN0021346	DECAL AIR BLAST	2		

3111TS/CE SPARE PARTS MECHANICAL PARTS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
115	DN0021348	DECAL AIR ASSIST	2		

3111TS/CE SPARE PARTS 4 INCH PARTS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
116	3303750	ASY MAIN DRIVE 4"	1		
117	3301053SP	ASY ROLLER DRIVE 4" W/SET SCREWS	1		
118	3302059SP	ASY PINCH ROLL MAIN DRIVE 4"	1		
119	3302071SP	ASY MANDREL REWIND 4"	1		
120	P296425	ASY RWD SHAFT WITH RACE 4"	1		

3111TS/CE SPARE PARTS 4 INCH PARTS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
121	3301035SP	ASY IDLER ROLLER 4"	1		
122	P177425	ASY IDLER ROLLER DANCER UNWD 4"	1		
123	3303283	P/B TIP 4" HRD 0.025R	1		
124	3301441SP	ASY AIR ASSIT TUBE W/BRKT & SCREWS 4"	1		

3111TS/CE SPARE PARTS 4 INCH PARTS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
125	3301146	AIR ASSIT TUBE 4"	1	