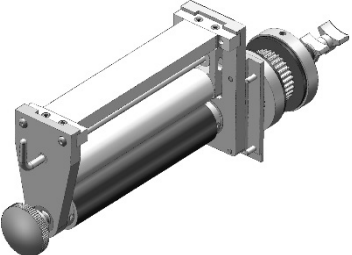
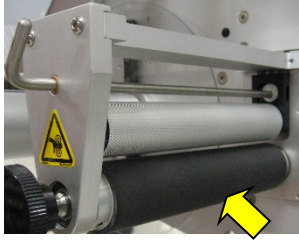
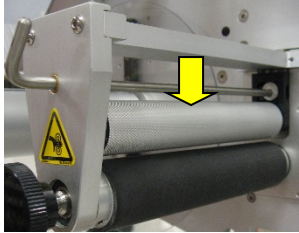
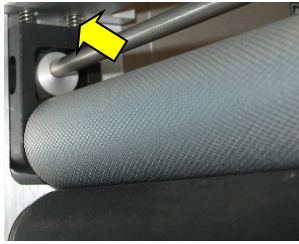
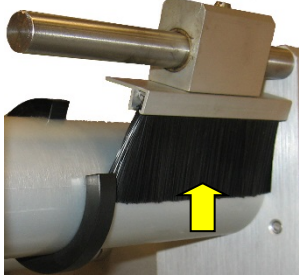


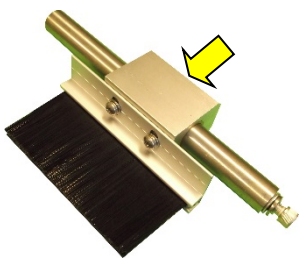
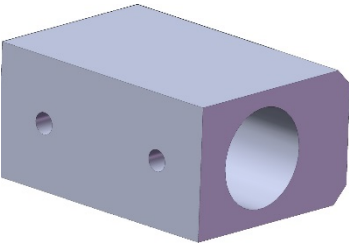
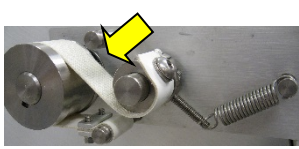
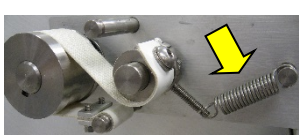
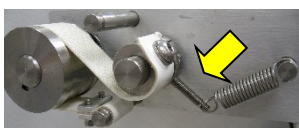
3114TS/CE SPARE PARTS CATALOG

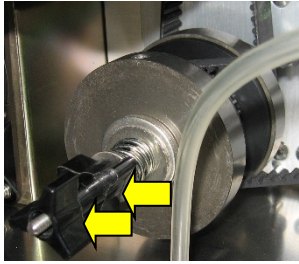
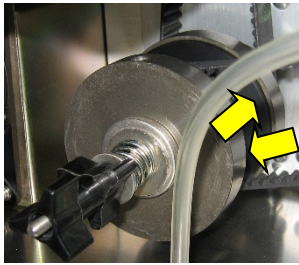
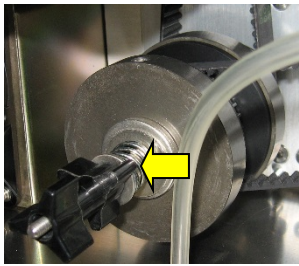
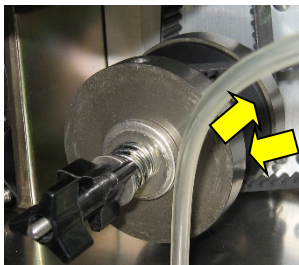
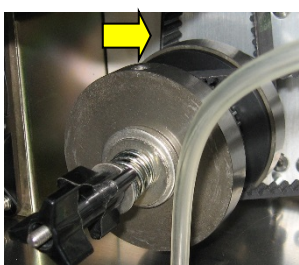
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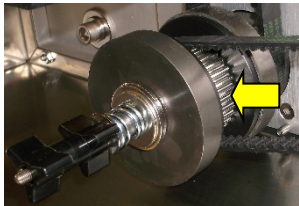
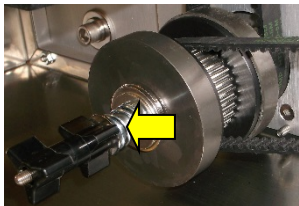
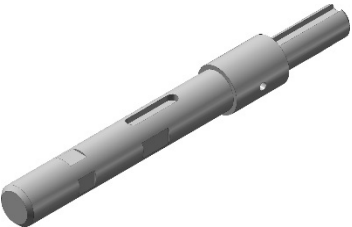
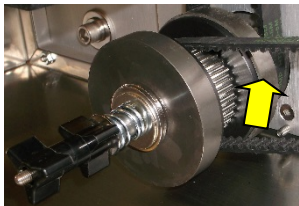
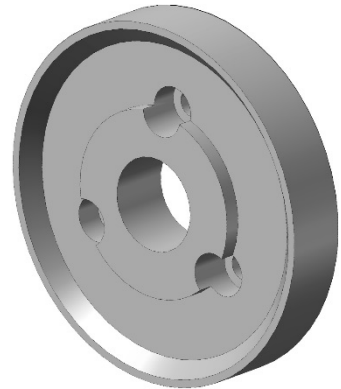
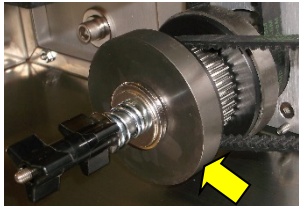
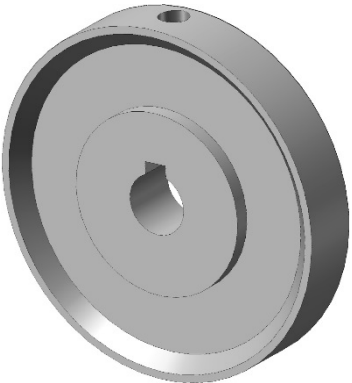


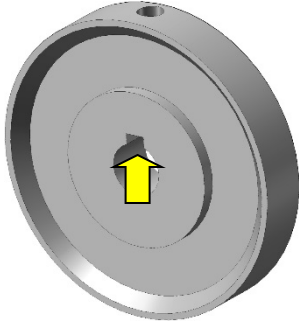
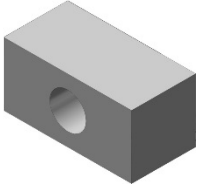
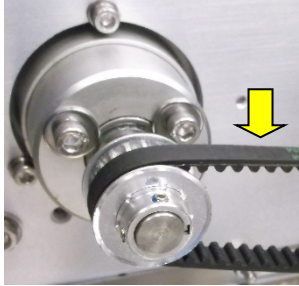
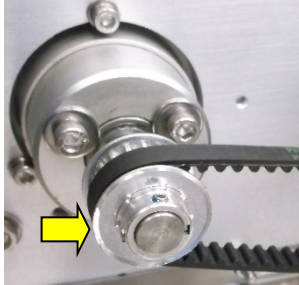
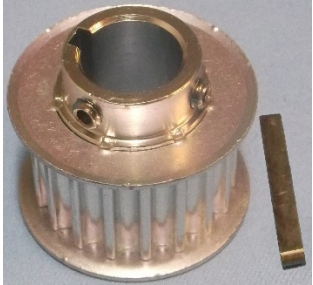
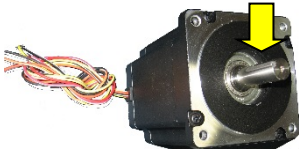
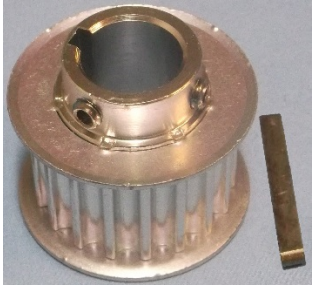
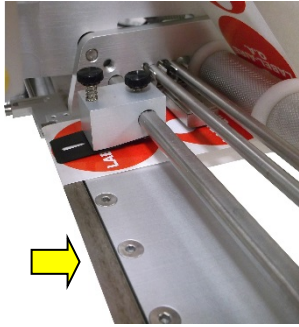
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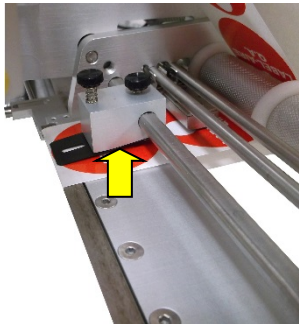
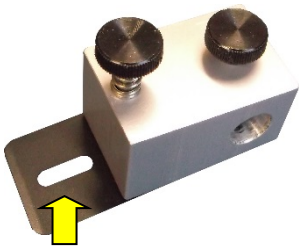
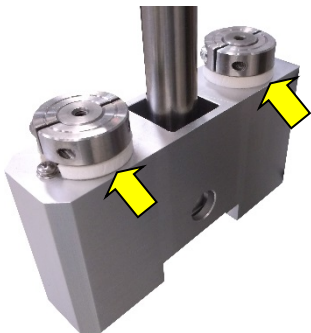
3114TS/CE SPARE PARTS WEAR ITEMS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
1	3306170	ASY MAIN DRIVE 7"	1		
2	3301177SP	ASY ROLLER DRIVE 7" W/SET SCREWS	1		
3	3301440SP	ASY PINCH ROLL MAIN DRIVE 7"	1		
4	7707428SP	SPRING COMPRESSION NIP ROLLER .240X1.00X39.98 #IN	4		
5	3301130SP	WEB TENSION BRUSH 4" ASSEMBLY	1		

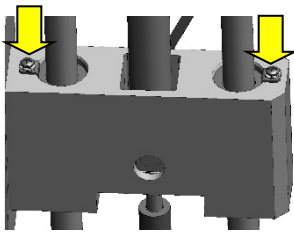
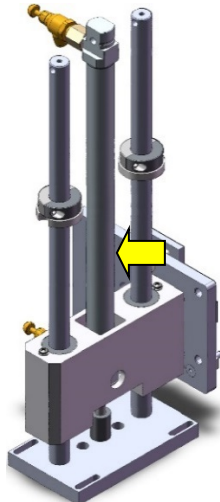
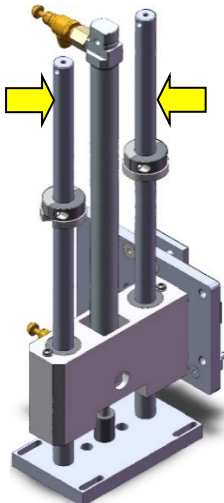
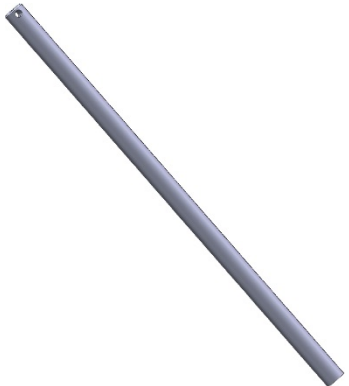
3114TS/CE SPARE PARTS WEAR ITEMS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
6	3301135SP	WEB TENSION BRUSH 4" W/BRACKET	1		
7	3301137	WEB TENSION BRUSH 4"	1		
8	3301131	WEB TENSION BLOCK	1		
9	3306185SP	ASY BRAKE BAND	1		
10	7703611	BRAKE SPRING	1		
11	T916110	ANCHOR SPRING 1/4-20 X 1.375	1		

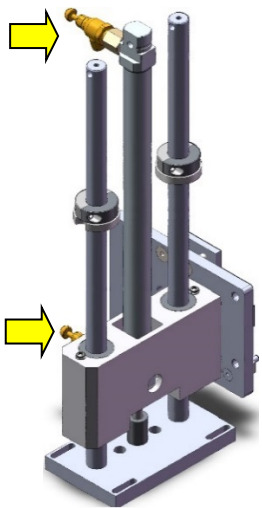
3114TS/CE SPARE PARTS WEAR ITEMS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
12	7703040	KNOB REWIND ADJUSTMENT	2		
13	3306172	DISK SLIP CLUTCH	2		
14	7707469	SPRING CMP .660X1.00X40.1 #IN	1		
15	7701532SP	O-RING SLIP CLUTCH 1.500X 1.750X0.125 BUNA	2		
16	7702159SP	MAIN DRIVE GEARBELT HTD 350-5M-15	1		

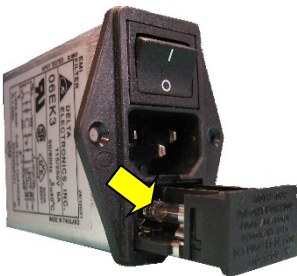
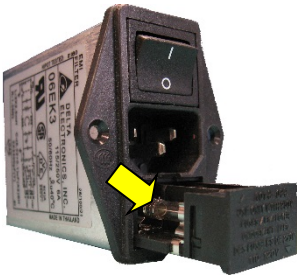
3114TS/CE SPARE PARTS WEAR ITEMS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
17	7210200	ASY PULLEY MAIN DRIVE WITH BEARING	1		
18	3306177SP	ASY SHAFT DRIVE ROLLER WITH RACE	1		
19	3306179	SPACER SLP/CLUTCH	1		
20	3306173	SPACER SLP/CL PRESSURE	1		

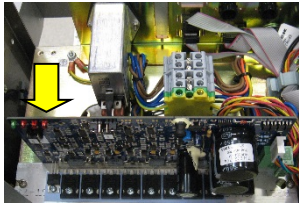
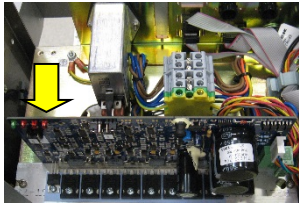
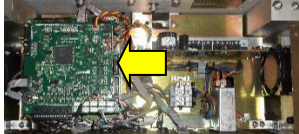
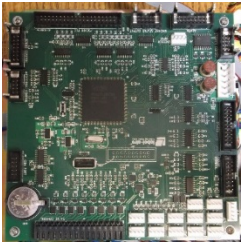
3114TS/CE SPARE PARTS WEAR ITEMS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
21	3303019	KEY	1		
22	7702847SP	REWIND GEARBELT HTD 500-5M-09	1		
23	3301009SP 7000481	REWIND PULLEY W/ SET SCREWS KEY	1		
24	3301009SP 7000481	MAIN DRIVE PULLEY W/SET SCREWS KEY	1		
25	3303298	P/B TIP 7" HRD 0.025R	1		

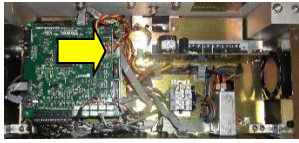
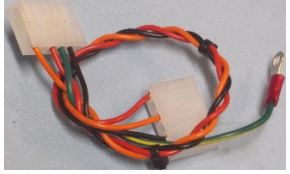
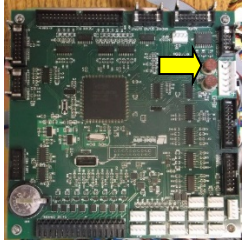
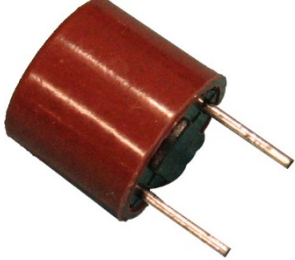
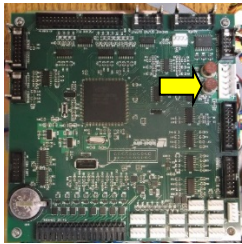
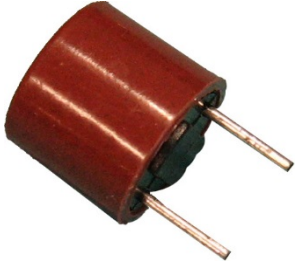
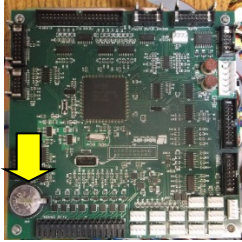
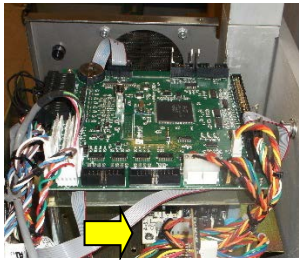
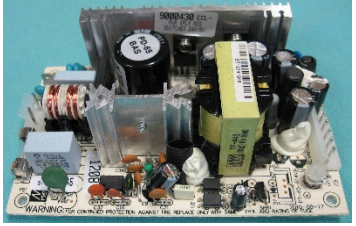
3114TS/CE SPARE PARTS WEAR ITEMS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
26	3302054SP	ASY H/DN BLK 4"&7" P/B	1		
27	7422701	SPRING P/B H/DN HRD TIP	1		
28	V243058	PAD STOP FELT VARIABLE STROKE TAMP	2		
29	7703335	BRG LINEAR 0.625 X 1.500LG	4		

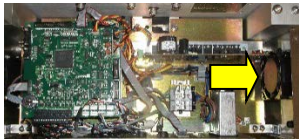
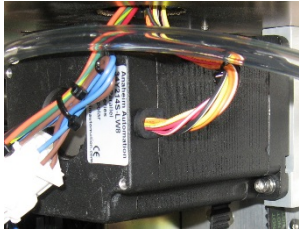
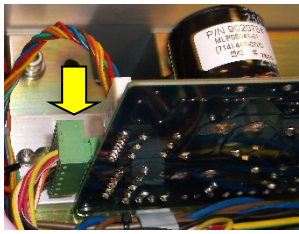
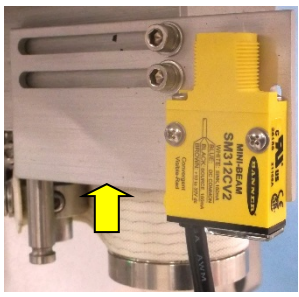
3114TS/CE SPARE PARTS WEAR ITEMS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
30	7350431	CLIP	2		
	7101011	SCREW WITH WASHER	2		
31	7701773	CYL 20MM BORE 250MM ST ISO	1		
32	7451969-811	ROD TAMP GUIDE 5/8 X 14.750"LG	2		

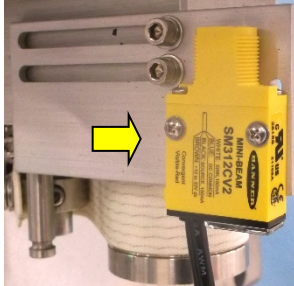
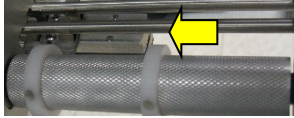
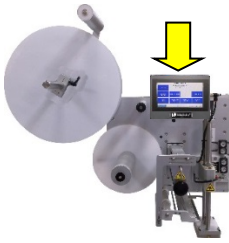
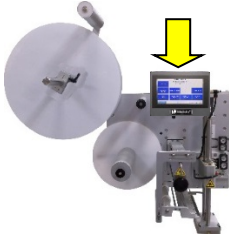
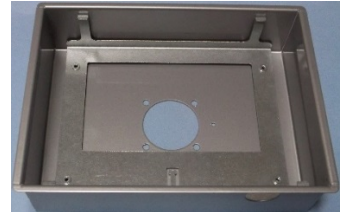
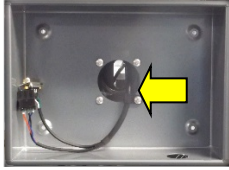
3114TS/CE SPARE PARTS WEAR ITEMS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
33	7452399	VALVE FLOW CNTRL 1/8MNPT 1/4PO	2		

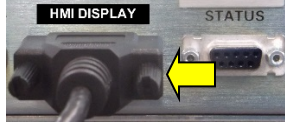
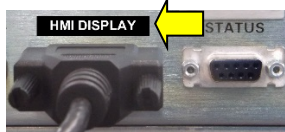
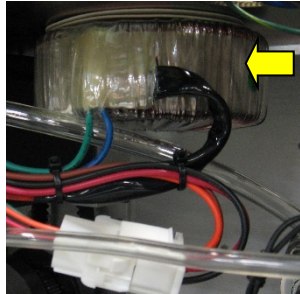
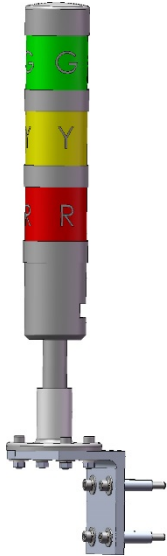
3114TS/CE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
34	9051203	POWER CABLE	1		
35	7600010	POWER CABLE (CE MACHINES ONLY)	1		
36	9031285SP	CNCTR PWR IEC 6A FLTR 2 FUSE (FUSES NOT INCLUDED)	1		
37	9022421SP	FUSE 5A 120V 5X20MM TYPE T SLOBLO	2		
38	9022423SP	FUSE 3.15A 250V 5X20MM T SB (CE MACHINES ONLY)	2		

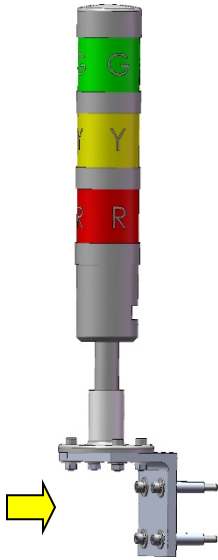
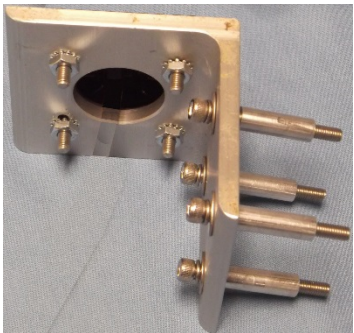
3114TS/CE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
39	DN0021011	DECAL 120V AC ONLY	1		
40	DN0021012	DECAL 220V AC ONLY	1		
41	9020754SP	DRVR MTR STEPPER 6A A/A	1		
42	7703161	DRVR MTR STEPPER 6A MDX (CE MACHINES ONLY)	1		
43	0050000	ASY PROCESSOR LPC BD 31XXTS	1		

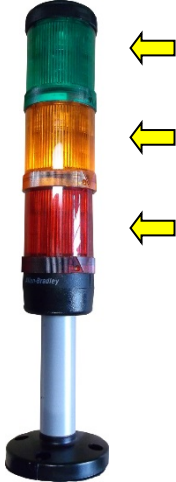
3114TS/CE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
44	0031018	ASY/WRNG CBL DC PWR PROC	1		
45	9022497	FUSE 5V 1A CONTROLLER BOARD LOCATION:: F1	1		
46	9022495	FUSE 24V 2A CONTROLLER BOARD LOCATION: F2	1		
47	9000109	BATTERY CR2032 3.0V	1		
48	9000430AP	PWR SPLY REG SWITCHER 24V/5V	1		

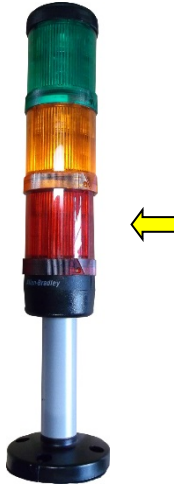
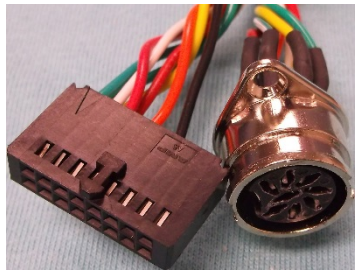
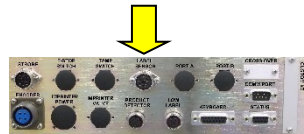
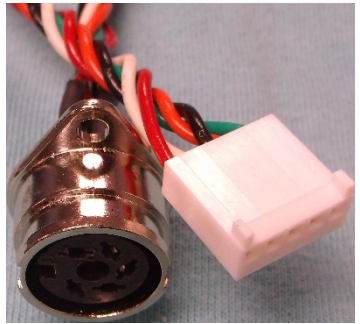
3114TS/CE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
49	7701133SP	FAN 115V 22 CFM	2		
50	7702427SP	MTR STEP NEMA 34 FRAME 2 STACK	1		
51	9051904	TERMNL BLOCK 6 POS PHOENIX	1		
52	7600005802AP	PRODUCT SENSOR	1		
53	3305011SP	ASY LOW LABEL WITH BRACKET & SCREWS	1		

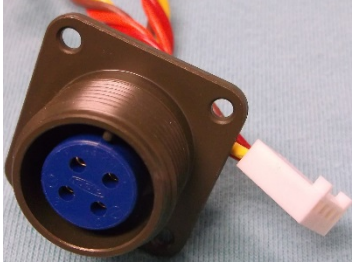
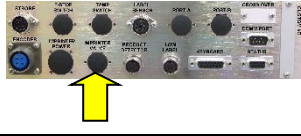
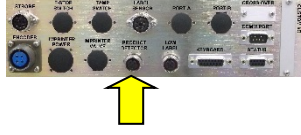
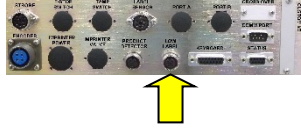
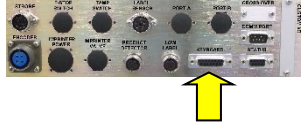
3114TS/CE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
54	0015608	ASY LOW LABEL	1		
55	3301387SP	ASY/WRNG STANDARD LBL SNSR	1		
56	3305315	ASY/WRNG COUPON LBL SNSR	1		
57	0050014	ASY TOUCH SCREEN	1		
58	E024.00.000	TOUCH SCREEN BOX	1		
59	9020029	CABLE CLAMP	1		

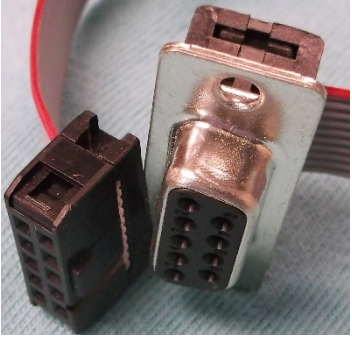
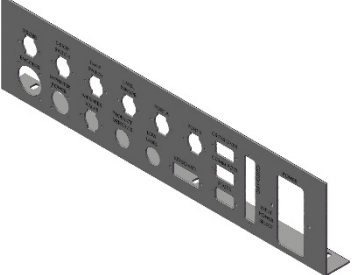
3114TS/CE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
60	0031754	EXTERNAL DISPLAY WIRE HARNESS	1		
61	DN0021203	DECAL HMI DISPLAY	1		
62	9001214	TOROID XFMR 115/230 - 100V 250VA (CE MACHINES ONLY)	1		
63	3303628	ASY LED STACK LIGHT WITH MOUNTING	1		

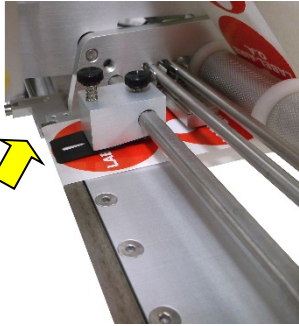
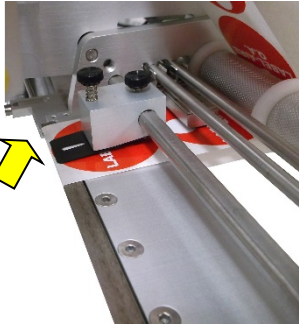
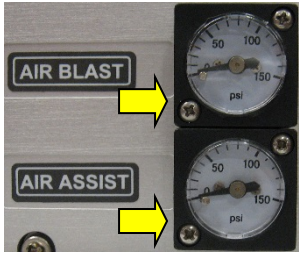
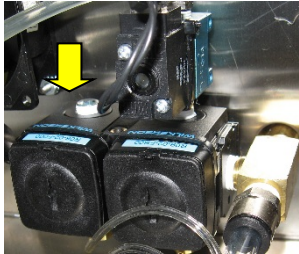
3114TS/CE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
64	V594901	BRACKET	1		
	7100075	SCREW SHC #10-32X0.750	4		
	7100085	SCREW SHC #10-32X1.750	4		
	7102940	NUT HEX LOCK	4		
	7410400	WASHER SPLIT LOCK #10	8		
	7434600	WASHER FLAT #10	8		
	7701464	STANDOFF	4		
65	0031664	ASY LED STACK LIGHT	1		
66	0031666	ASY LED STACK LIGHT WITH AUDIBLE ALARM	1		

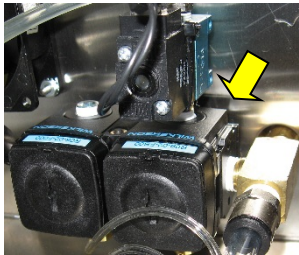
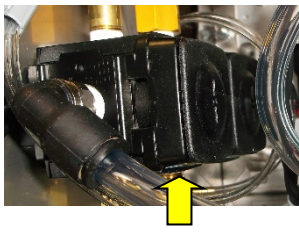
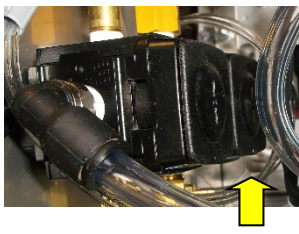
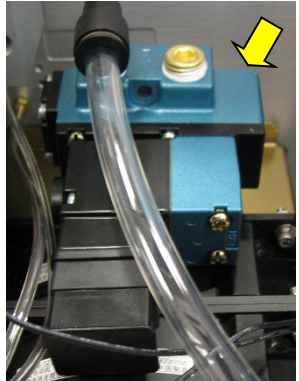
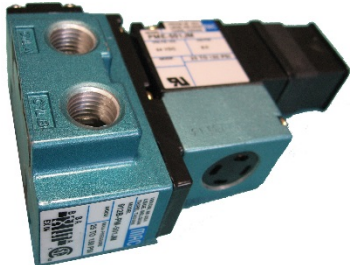
3114TS/CE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
67	7701356	LGT STK 50MM REPLACEMENT LAMP (FOR NON-LED STACK LIGHT)	3		
68	7701353	LGT STK 50MM GRN MOD STDY (FOR NON-LED STACK LIGHT)	1		
69	7701355	LGT STK 50MM AMBER MOD STDY (FOR NON-LED STACK LIGHT)	1		

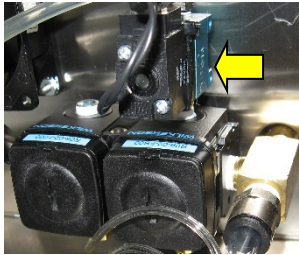
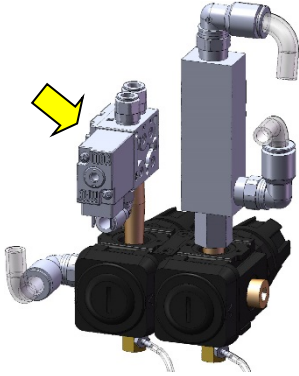
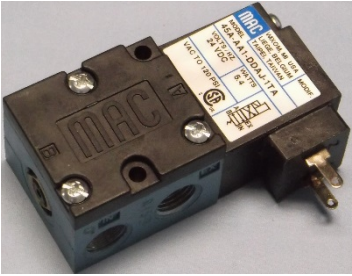
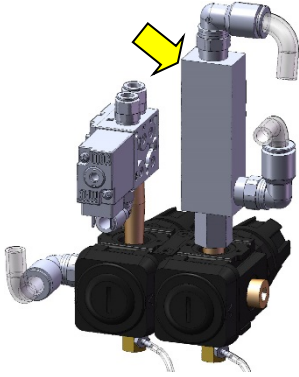
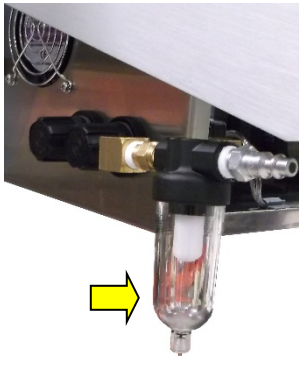
3114TS/CE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
70	7701354	LGT STK 50MM RED MOD STDY (FOR NON-LED STACK LIGHT)	1		
71	9016169	AUDIBLE ALARM (FOR NON-LED STACK LIGHT)	1		
72	0031021	ASY/WRNG CBL STROBE OUT	1		
73	0031017	ASY/WRNG CBL LABEL DET	1		

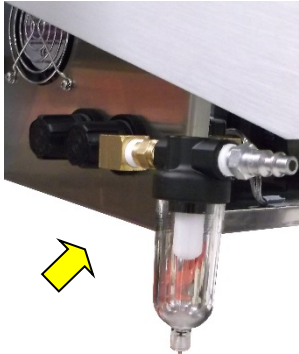
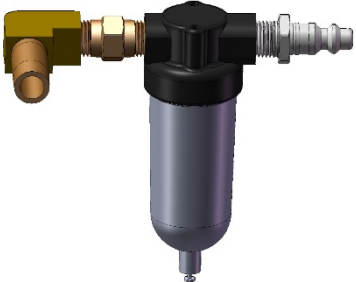
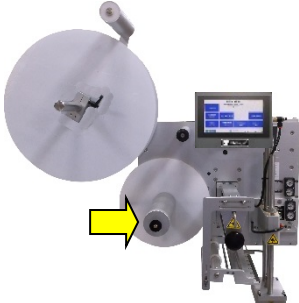
3114TS/CE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
74	0031015	ASY/WRNG CBL ENCDR	1		
75	0030875SP	ASY/WRNG IMPRNT VLV INTL	1		
76	0031016	ASY/WRNG CBL PROD DET	1		
77	0031029	ASY/WRNG CBL LOW LABEL	1		
78	0031753	INTERNAL DISPLAY WIRE HARNESS	1		

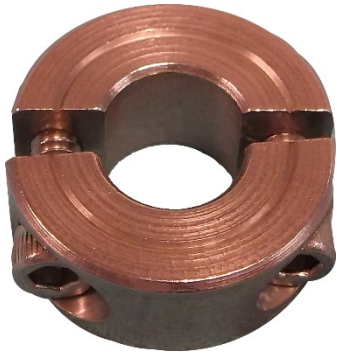
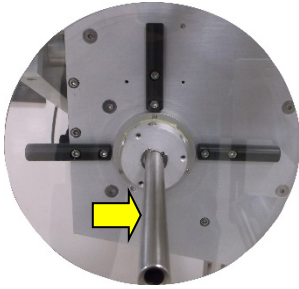
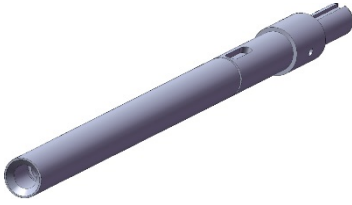
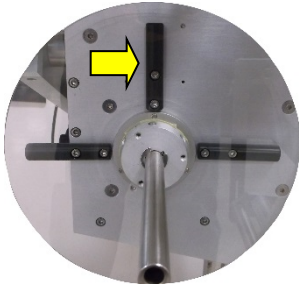
3114TS/CE SPARE PARTS CIRCUIT BOARDS & ELECTRICAL					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
79	0031023	ASY/WRNG CBL CNTRL/STATUS	1		
80	3301410	PANEL I/O ELECT MDL V-2	1		
81	9015105	TAMP DISABLE SWITCH	1		

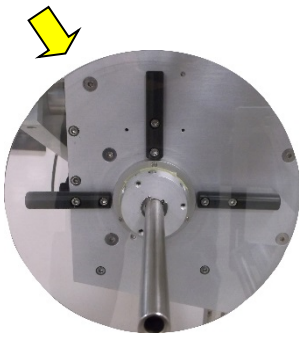
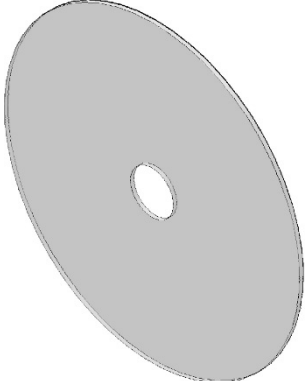
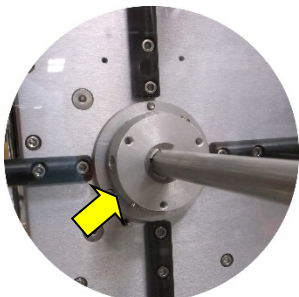
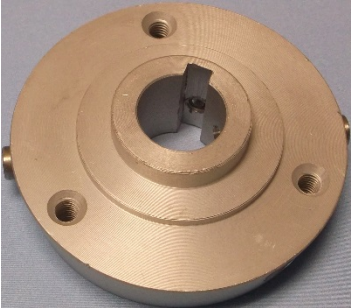
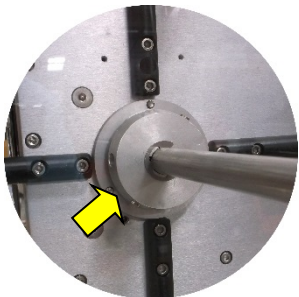
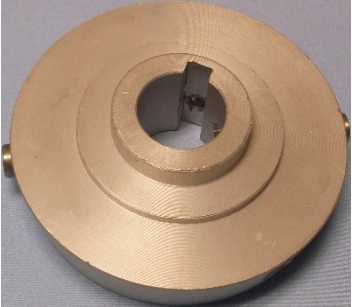
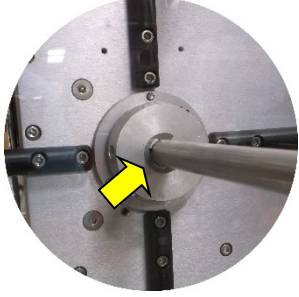
3114TS/CE SPARE PARTS MECHANICAL PARTS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
82	L052995	ASY AIR ASSIT TUBE W/BRKT & SCREWS 7"	1		
83	3301335	AIR ASSIT TUBE 7"	1		
84	7700933AP	GAUGE 0-150 PSI FLUSH MT	4		
85	7700934	REGULATOR AIR BLAST	1		

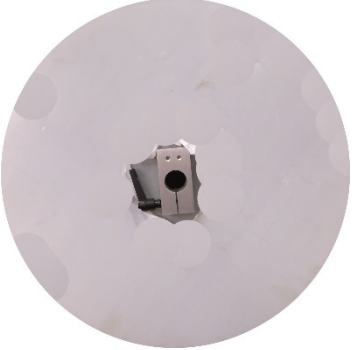
3114TS/CE SPARE PARTS MECHANICAL PARTS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
86	7700924SP	REGULATOR AIR ASSIST	1		
87	7700924SP	REGULATOR TAMP	1		
88	7700924SP	REGULATOR VACUUM	1		
89	7705747	VALVE 24VDC 1/4 NPT 4-WAY AIR BLAST	1		

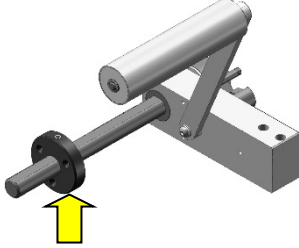
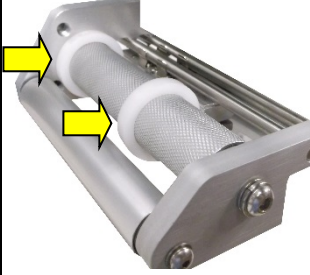
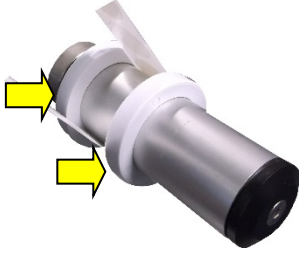
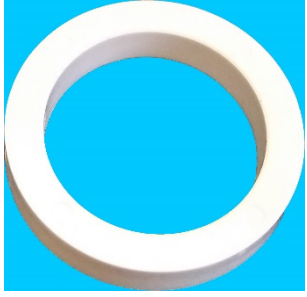
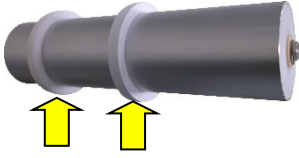
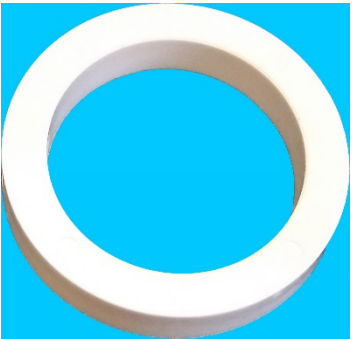
3114TS/CE SPARE PARTS MECHANICAL PARTS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
90	7705748	VALVE 24VDC 1/8 NPT 3-WAY AIR ASSIST	1		
91	7705749	VALVE 24VDC 1/8 NPT 4-WAY TAMP	1		
92	7453308SP	VACUUM TRANSDUCER	1		
93	7481900	FILTER 1/4 NPT	1		

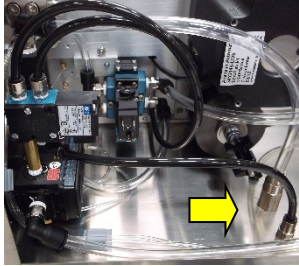
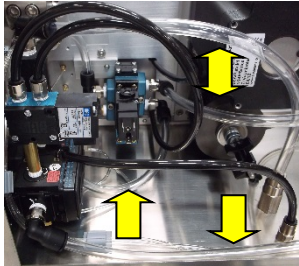
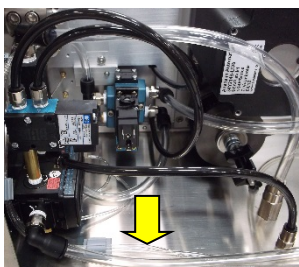
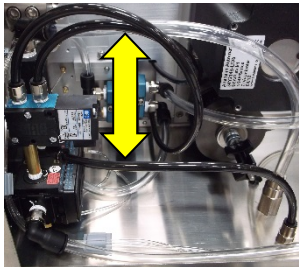
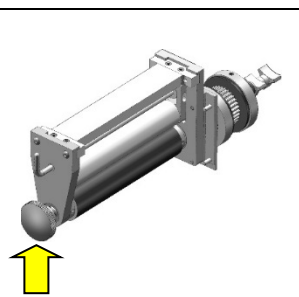
3114TS/CE SPARE PARTS MECHANICAL PARTS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
94	7485200SP	FILTER WITH FITTINGS	1		
95	7452508	MUFFLER EXHAUST 1/4 MNPT SHORT	1		
96	7452501	MUFFLER EXHAUST 1/8 NPT SNTR	1		
97	3302072SP	ASY MANDREL REWIND 7"	1		

3114TS/CE SPARE PARTS MECHANICAL PARTS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
98	7706471	PIN QUICK RELEASE BALL LOCK	1		
99	7700473	COLLAR SPLIT 2 PC 0.375 ID SS	1		
100	P307700	ASY RWD SHAFT WITH RACE 7"	1		
101	3309056	RAIL RWD DISC SUPPORT	4		

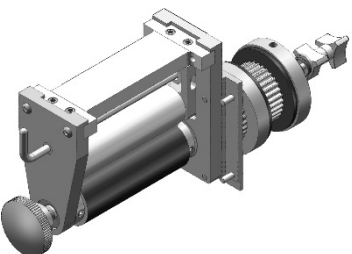
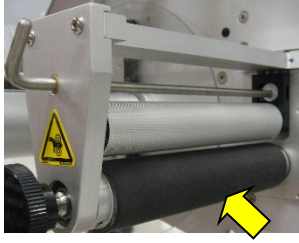
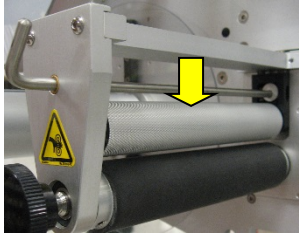
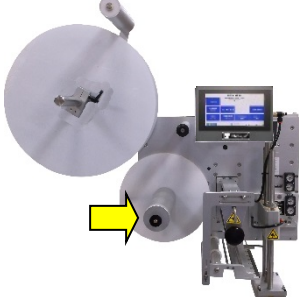
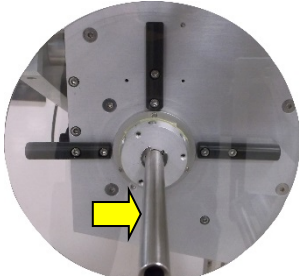
3114TS/CE SPARE PARTS MECHANICAL PARTS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
102	3362317	DISK RWD 10.5	1		
103	7210201	ASY HUB WITH SET SCREWS AND DOWELS (REPLACED BY 3304244)	1		
104	3304244	ASY HUB WITH SET SCREWS AND DOWELS	1		
105	7432100	SNAP RING E-RING EXTL 0.625 SS	1		

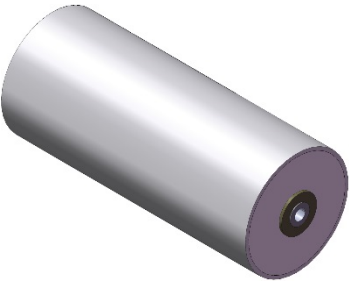
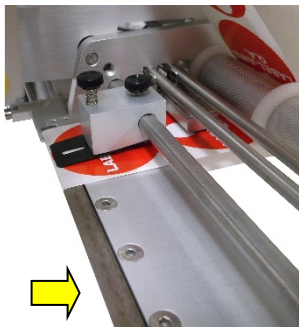
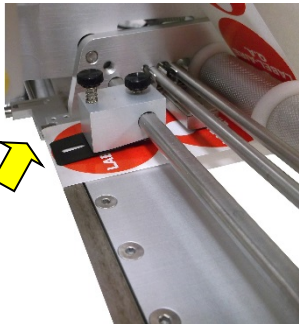
3114TS/CE SPARE PARTS MECHANICAL PARTS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
106	3301045SP	ASY IDLER ROLLER DANCER UNWD 7	1		
107	3305044SP	ASY UNWD DISK 16" INR AL	1		
108	3306176	ASY UNWD DISK 16" OUTER LEXAN W/MTG BLK AND KIP HANDLE	1		
109	7702131	DISK HANDLE	1		

3114TS/CE SPARE PARTS MECHANICAL PARTS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
110	7470905	HUB INNER UNWIND W/SET SCREW	1		
111	3301077	COLLAR GUIDE (1" DIA ROLLER)	2		
112	7472410	COLLAR GUIDE (1.25" DIA ROLLER)	4		
113	7212010	COLLAR GUIDE (2" DIA ROLLER)	2		
114	3301017SP	ASY IDLER ROLLER 7"	1		

3114TS/CE SPARE PARTS MECHANICAL PARTS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
115	7482401	TUBING 1/4 X 100 FT POLYTHN (AIR ASSIST) (SOLD BY THE INCH)	in		
116	7700589	TUBING 3/8 X 100 FT ROLL (AIR SUPPLY, TAMP) (SOLD BY THE INCH)	in		
117	7700597	TUBING CLEAR 1/16ID POLYURETHN (AIR GAUGES) (SOLD BY THE INCH)	in		
118	7700584	TUBING 1/4 X 100 FT ROLL BLACK (AIR CYLINDAR) (SOLD BY THE INCH)	in		
119	7321525 7101317	MAIN DRIVE KNOB SET SCREW	1 1		

3114TS/CE SPARE PARTS MECHANICAL PARTS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
120	7700951AP	RETRO PRODUCT DETECTOR REFLECTOR TAPE (1" W X 4.5" L)	1		
121	DN0021344	DECAL TAMP SELECT	1		
122	DN0021345	DECAL TAMP	2		
123	DN0021346	DECAL AIR BLAST	2		
124	DN0021347	DECAL VACUUM	2		
125	DN0021348	DECAL AIR ASSIST	2		

3114TS/CE SPARE PARTS 4 INCH PARTS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
126	3303750	ASY MAIN DRIVE 4"	1		
127	3301053SP	ASY ROLLER DRIVE 4" W/SET SCREWS	1		
128	3302059SP	ASY PINCH ROLL MAIN DRIVE 4"	1		
129	3302071SP	ASY MANDREL REWIND 4"	1		
130	P296425	ASY RWD SHAFT WITH RACE 4"	1		

3114TS/CE SPARE PARTS 4 INCH PARTS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
131	3301035SP	ASY IDLER ROLLER 4"	1		
132	P177425	ASY IDLER ROLLER DANCER UNWD 4"	1		
133	3303283	P/B TIP 4" HRD 0.025R	1		
134	3301441SP	ASY AIR ASSIT TUBE W/BRKT & SCREWS 4"	1		

3114TS/CE SPARE PARTS 4 INCH PARTS					
NO	PART NO.	DESCRIPTION	QTY	ASSEMBLY PHOTO	DETAIL PHOTO
135	3301146	AIR ASSIT TUBE 4"	1	